

1281 (7/69)

APPLICATOR PARTS LIST

TYPE .187 FLAG FASTON  
HINGEBAR MARK III

AMP INCORPORATED  
HARRISBURG, PENNA.

NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.	CRIMPING DATA				TERMINALS
1	WIRE CRIMPER	1	473070-1	42	Front Stab Bar	1	811006-1	TO APPLY TERMINAL SPEC 114-2078				42800 6058
2	INS. CRIMPER	1	473128	43	Anvil Insert Spacer			WIRE SIZE	CRIMP HEIGHT	WIRE STRIP LENGTH		61029- 63540
3	ANVIL	1	1222721	44	Hinge Block and Stab	1	810974-1	20	.035	.173-203		
4	ANVIL <del>Spacer</del> Insert	1	811046-1	45	Hinge Pin	1	811007-1	18	.037	.173-203		
5	SHEAR BLADE	1	810475-2	46	<del>Guard - Front Stab</del>	<del>1</del>	<del>811040-1</del>	16	.040	.173-203		
6	REAR SHEAR PLATE	1	811068-4	47	Hinge Bar Ass'y.	1	565062-1					
7	SHEAR BLADE <del>Spacer</del> Spring	1	810410-1	48	Hinge Bar Spring	2	323846-5					
8	FRONT SHEAR PLATE	1	388632-3	49	Strip Guide Stop	2	810417					
9	REAR ANVIL SPACER PLT.			50	Strip Hold Down	1	810411	CRIMP	SIZE	TYPE	FEED	
10	FRONT ANVIL SPACER PLT.			51	Spacer-Comp. Spring	2	811070-1	WIRE	.140	tab		
11	TOOL SPACER			52	Cam Follower Holder	1	810409	INSUL.	.140	0	.510	
12	CRIMP SPACER			53	Cam Follower	1	22482-F	SLEEVED				
13	FRONT STRIP GUIDE	1	811052-3	54	Spring Bracket	1	810418	INSULATION RANGE	WIRE RANGE			
14	REAR STRIP GUIDE	1	388621-1	55	Cam Follower Spring	1	810408	.110 - .170	20 - 16			
15	RAM	1	473828	56	Hook Holder	1	810419	EXPLODED VIEW A-6004-3,-4				
16	<del>Spacer</del> Ram Ret. Plt.	1	465204-2	57	Shear Pick Up Hook	1	810416	REMARKS: End wire appl. Assy. Dwg. 565065 ITEM 63 SHOULD BE WIRED IN THE NORMALLY CLOSED POSITION APPLICATION INST SHT 408-8011				
17	ADJ. <del>Spacer</del> Plate	1	811010-1	58	Hold Down-Hinge Bar	1	811009-1					
18	<del>Spacer</del> Protective Plug	1	23141-1	59	Depressor Screw	1	810642-1					
19	APPLICATOR MOUNT ASSY.			60	Washer	4	376482					
20	BASE PLATE	1	465238-1	61	Feed Finger Spring	1	810421-1					
21	BASE BLOCK			62	Dowel Pin	2	121030-5					
22	STRIP GUIDE PLATE			63	Micro-Switch	1	23496-1					
23	ANVIL HOLDER	1	810423	64	Micro-Switch Cover	1	22689-2					
24	AUX. ANVIL HOLDER			65	Bracket-Micro Switch	1	811074-1					
25	STRIPPER			66	<del>CONNECTOR</del>	1	22787-2					
26	STRIPPER MOUNT			67	Hook Holder Screw	1	810413					
27	RETAINER PLATE			68	<del>Front Mech.</del>	1	692110-2					
28	STRIPPER MOUNT BRACKET			69	Spacer (Anvil Holder)	1	811223-1					
29	STRIPPER BUSHING			70	Lead Wire Ass'y.	1	465918-1					
30	STOCK DRAG	1	811063-5	71	Dowel Pin	1	465702-1					
31	STOCK DRAG HANDLE			72	<del>Conical Reel Supt. Assy.</del>	<del>1</del>	<del>565050-3</del>					
32	STOCK DRAG STUD			REV.	REVISION RECORD	DATE	BY	ECN				
33	STOCK DRAG SPRING	2	810135	Y	EC 0150-6066-95	4-95	3/10	-				
34	STOCK DRAG ADJ. SCREW			Y1	CHG							
35	FEED FINGER HOLDER	1	810131	Y2	0150-6623-96	1-96	JB	-				
36	FEED FINGER	1	810422	Z	0150-6723-96	3/96	LAC					
37	FEED FINGER TIP	1	810420	Z1	0150-0109-03	1/03						
38	FEED FINGER <del>Spacer</del> Stud	1	810414-1									
39	BASE CASTING	1	570238									
40	GUARD ASSY.	1	457698-4									
41	<del>Guard-Insert</del>	<del>1</del>	<del>810591</del>									

CRIMPING DATA		TERMINALS
TO APPLY TERMINAL SPEC 114-2078		42800 6058
WIRE SIZE	CRIMP HEIGHT	WIRE STRIP LENGTH
20	.035	.173-203
18	.037	.173-203
16	.040	.173-203
CRIMP	SIZE	TYPE
WIRE	.140	tab
INSUL.	.140	0
SLEEVED		.510
INSULATION RANGE	WIRE RANGE	
.110 - .170	20 - 16	
EXPLODED VIEW A-6004-3,-4		
REMARKS: End wire appl. Assy. Dwg. 565065 ITEM 63 SHOULD BE WIRED IN THE NORMALLY CLOSED POSITION APPLICATION INST SHT 408-8011		
<input checked="" type="checkbox"/> DENOTES WEARING PARTS <input type="checkbox"/> RECOMMEND PURCHASE REPLACEMENT		
THIS APPLICATOR IS TO BE USED ON AMP-O-LECTRIC 1-471273-3		
AMP-O-MATIC		DIST. 4
SERIAL NO.	DATE SHIPPED	DESIGNED
CUSTOMER NAME AND ADDRESS		CHK'D. NT
APPLICATOR NUMBER		APP'D. 1/1/96
REV. 21	565508-1	SHEET 1 OF 2

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APPLICATOR PARTS LIST (BOLT, NUT, SCREW, WASHER etc.)

NO.	DESCRIPTION	SIZE	QTY.	REQ.	PART NO.	NO.	DESCRIPTION	SIZE	QTY.	REQ.	PART NO.
201	Screw-Soc. Set	8-32	.125	4	3-21006-8	212	Screw-Soc. Set	7/4-28	1.00	2	7-21007-7
202	Screw-Soc. Set	8-32	.125	1	3-21006-8	213	Nut-Hex	7/4-28		2	21020-7
203	Screw-Soc. Hd. Cap	8-32	.50	4	2-21000-7	214					
204	Nut-Hex.	10-32		1	21018-7	215	Screw-Soc. Hd. Cap	10-32	.62	2	3-21000-6
205	Washer-Flat	#10		1	21108-7	216	SCREW, SOC. SET	10-32	.38	1	5-21006-2
206	Screw-Soc. Flat Hd.	8-32	.38	2	2-21003-7	217					
207	Screw-Soc. Hd. Cap	6-32	.25	2	1-21000-8	218					
208	Screw-Soc. Set, -Selfloc	8-32	.38	2	4-21008-2	219					
209	Screw-Soc. Hd. Cap	1/4-20	1.00	2	21001-6	220					
210	Pin-Roll	.187	2.00		1-21029-7	221					
211	Screw-Soc. Set-Selfloc	8-32	.25	2	4-21008-2	222					
212	Screw-Soc. Set	10-32	.25	2	5-21006-0	223					
213	Nut-Hex	8-32		2	21018-6	224					
214	Screw-Soc. Hd. Cap	8-32	.38	2	2-21000-6	225					
215	Screw-Hex. Hd. Cap	3/8-16	.75	2	2-21015-9	226					
216						227					
217	Screw-Soc. Hd. Cap	5/16-18	.75	2	1-21001-8	228					
218	Pin-Roll	.250	1.00	2	4-21029-7	229					
219	Screw-Hex. Hd. Cap	3/8-16	1.25	2	3-21015-2	230					
220	Washer-Flat-Special					231					
221	Screw-Soc. Hd. Cap	1/4-20	.88	2	21001-5	232					
222	Screw-Soc. Set	1/2-13	1.00	2	4-21007-7	233					
223	Screw-Soc. Hd. Cap	5/16-18	.62	2	1-21001-7	234					
224	Washer-Flat	#8		2	21055-6	235					
225	Pin-Poll	.062	.50		21028-6	236					
226	Screw-Soc. Hd. Cap	10-32	.31	2	7-21000-6	237					
227	Screw-Soc. Butt. Hd.	8-32	.38	1	2-21002-1	238					
228	Screw-Soc. Hd. Cap	1/4-20	.50	1	21001-2	239					
229	Screw-Soc. Hd. Cap	1/4-20	.25	1	9-21001-0	240					
230	Screw-Soc. Hd. Cap	6-32	1.25	2	7-21000-3	241					
231	Washer-Flat	#6		4	21108-5						
232	Nut-Hex	6-32		2	21068-5						
233	Screw-Soc. Hd. Cap	10-32	.38	2	3-21000-1						
234	Screw-Soc. Hd. Cap	1/4-20	.50	2	21001-2						
235	Screw-Soc. Set	1/4-20	.38	1	21007-4						
236											
237	Screw-Soc. Hd. Cap	8-32	.25	1	2-21000-5						
238											
239	Screw-Soc. Hd. Cap	8-32	.88	1	3-21000-0						
240	Screw-Soc. Hd. Cap	10-32	.50	1	3-21000-9						
241	Pin-Roll	.125	.75	1	5-21028-5						

APPLICATOR ONLY TO INCLUDE

NOTES:

Items 210, 225, 241 for Repair Only.

REV.	APPLICATOR PART LIST	SHEET
Z1	565508-1	2 OF 2

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