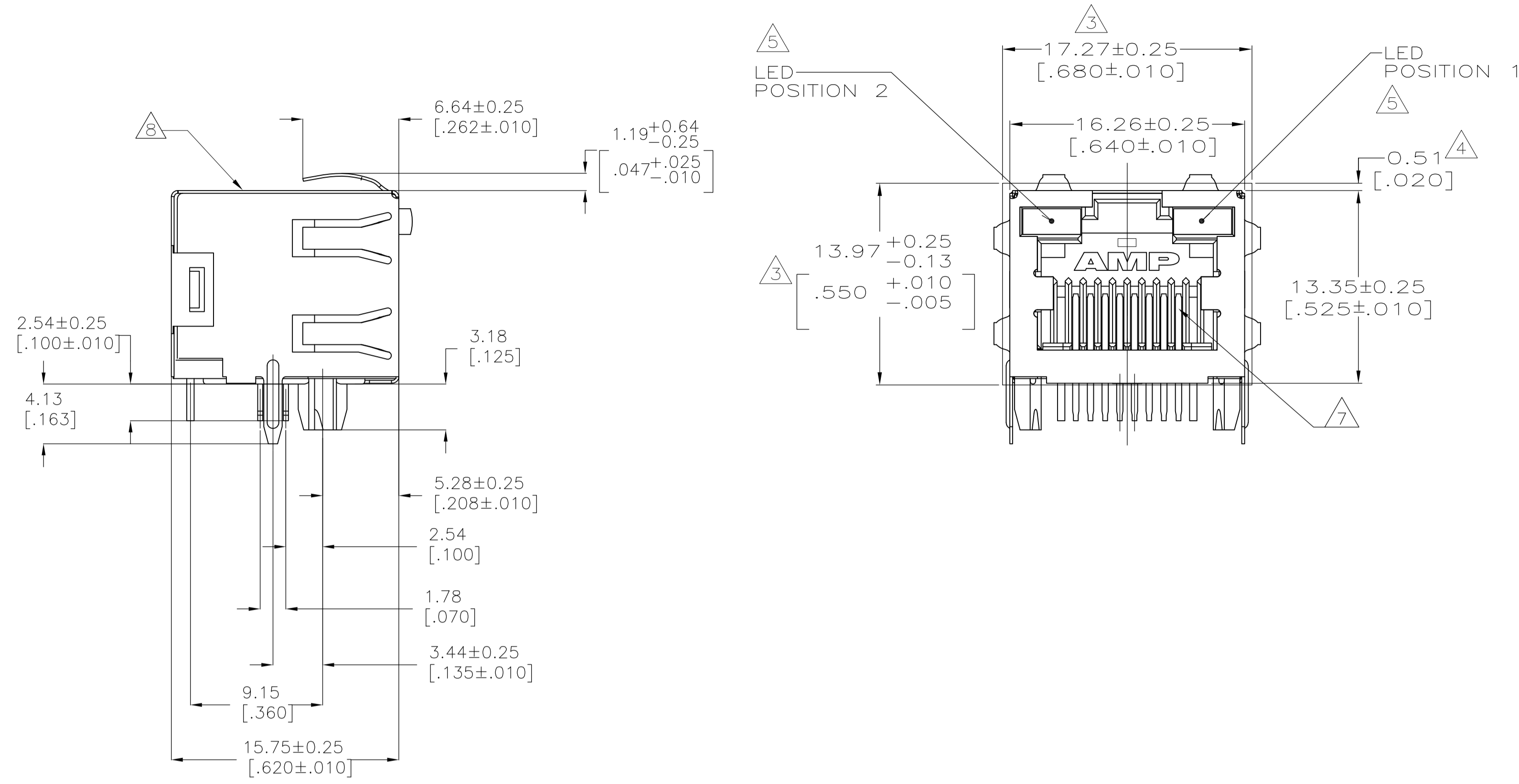
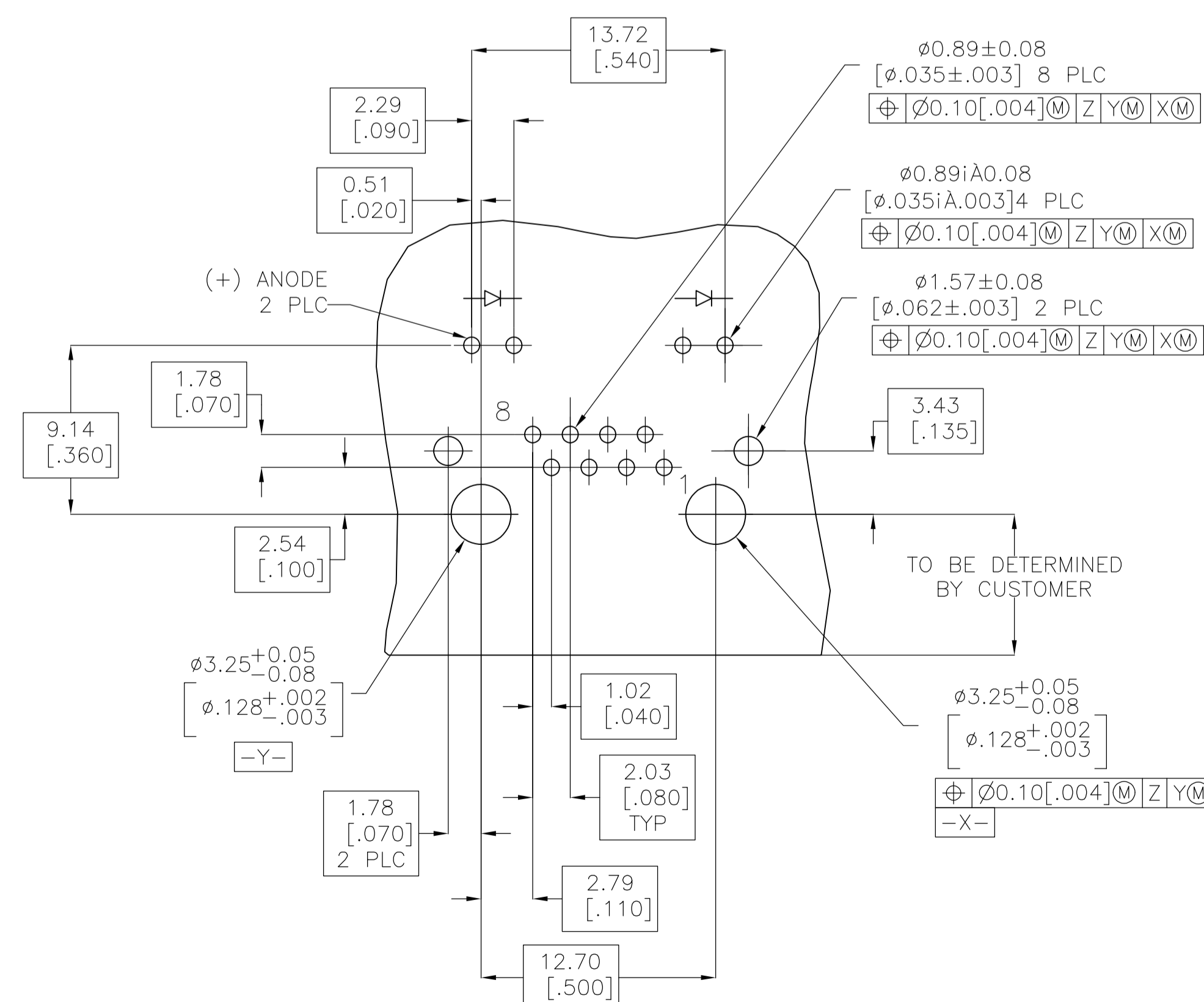


LOC		DIST		REVISIONS			
F	LTR	DESCRIPTION	DATE	DWN	APVD		
A	REV PER	ECR-08-014279	6JUNE2008	DZ	SY		



- MATERIAL: HOUSING - HIGH TEMPERATURE THERMOPLASTIC, BLACK, UL94V-0. TERMINALS - 0.36[.014] THICK PHOS BRONZE PLATED WITH 3.81um[.000150] MINIMUM THICK TIN-LEAD IN SOLDER AREA. 1.27um [.000050] MINIMUM GOLD IN LOCALIZED PLATE AREA. ENTIRE TERMINAL PLATED WITH 1.27um [.000050] MINIMUM THICK NICKEL. SHIELD - 0.196[.0077] THICK COPPER ZINC ALLOY PREPLATED WITH 1.27um[.000050] MINIMUM SATIN NICKEL WITH 2.03um[.000080] MINIMUM TIN POST DIPPED ON PCB GROUND TABS. LIGHT EMITTING DIODE (LED) - DIFFUSED EPOXY LENS, 0.51 x 0.51[.020 x .020] CARBON STEEL WIREFRAME LEADS PLATED WITH 8.89um[.000350] TIN/COPPER OVER 2.03[.000080] SILVER OVER 1.02um[.000040] NICKEL UNDERPLATE OVER 1.02um[.000040] COPPER UNDERPLATE.
  - JACK CAVITY CONFORMS TO FCC RULES AND REGULATIONS PART 68, SUBPART F.
- 3 SUGGESTED PANEL OPENING DIMENSIONS.  
 4 SUGGESTED CLEARANCE BETWEEN TOP OF CONNECTOR AND TOP PANEL OPENING.  
 5 SEE TABLE FOR COLOR OF LEDS AND NUMBER REQUIRED.  
 6 THIS MODULAR JACK WITH INTEGRATED LED IS NOT IR REFLOW SOLDERING PROCESS COMPATIBLE.  
 7 CONTACT AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT. TECHNICAL REFERENCE GR-1217-CORE, ISSUE 1, NOVEMBER 1995.  
 8 MANUFACTURING DATE CODE: LOCATED APPROX. AS SHOWN. FIRST 2 DIGITS = LAST 2 DIGITS OF YEAR. NEXT 2 DIGITS = MANUFACTURING WORK WEEK. LAST DIGIT = DAY OF WEEK WITH SUNDAY = 1.

-Z-



RECOMMENDED PRINTED CIRCUIT BOARD LAYOUT (COMPONENT SIDE)

GREEN	YELLOW	1932112-1
POSITION 2	POSITION 1	PART NUMBER
INDICATOR COLOR		

THIS DRAWING IS A CONTROLLED DOCUMENT.		DIN	31MAY2008	Tyco Electronics Corporation	
DIMENSIONS: mm [INCHES]		CHK	31MAY2008	Shanghai 200233, P.R. of China	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	31MAY2008	NAME	
0 PLC	± -	S. YAO			
1 PLC	± -	PRODUCT SPEC			
2 PLC	± 0.25[.01]	108-1163-4			
3 PLC	± 0.13[.005]	APPLICATION SPEC			
4 PLC	± -	114-2154			
ANGLES	± -	SIZE			
MATERIAL SEE NOTE 1		FINISH SEE NOTE 1		WEIGHT	
				A1 00779 1932112	
				CUSTOMER DRAWING	
				SCALE 4:1 SHEET 1 OF 1 REV A	