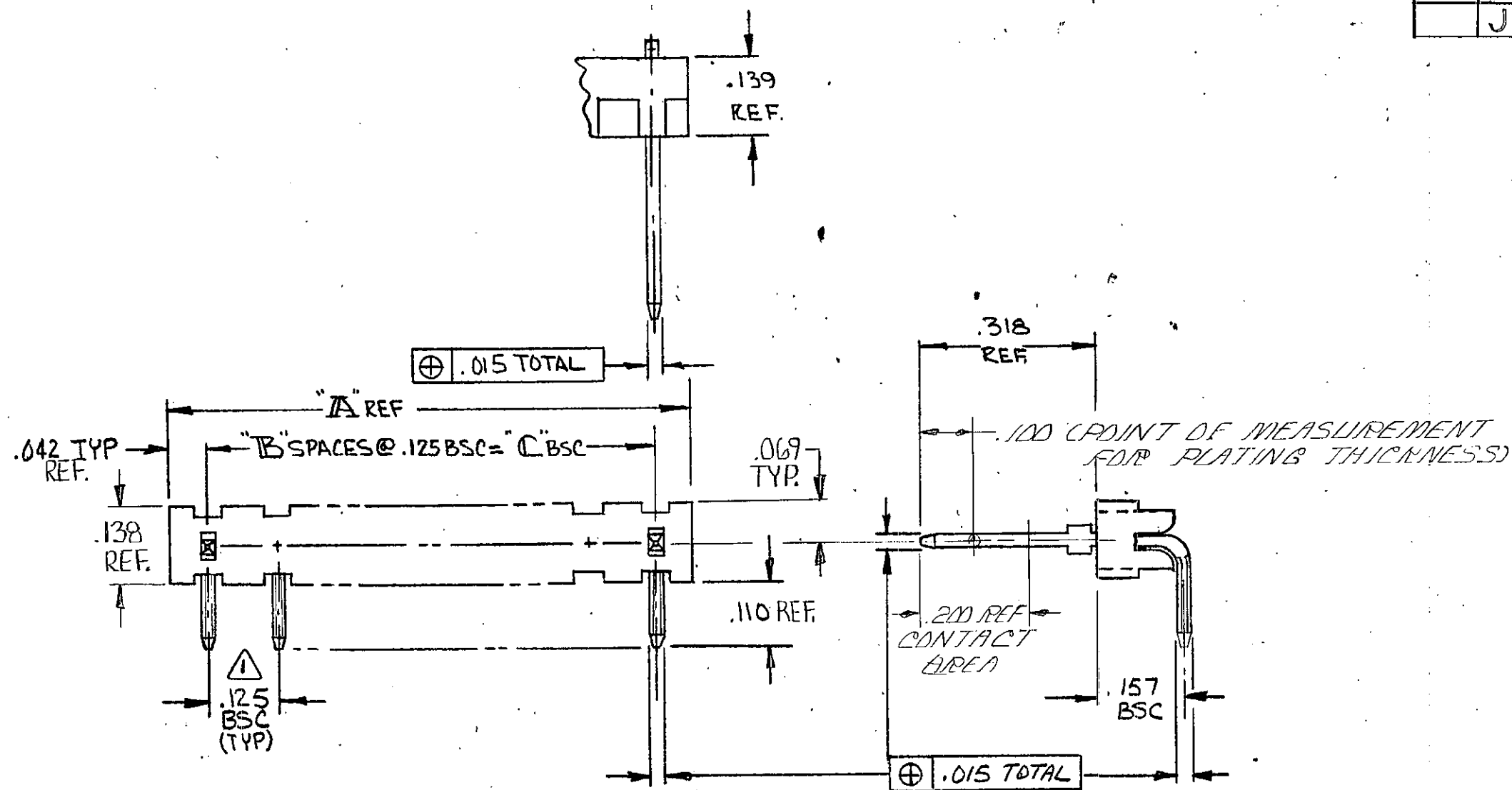


REVISIONS					
ZONE	LTR	DESCRIPTION	DATE	APPROVED	
	A	REVISED 481 m.s.	2-25-74	DM	
	A1	REVISED PER ECN-548	BAW 4-15-74	DM	
	A2	REVISED MATERIAL CALLOUT ECN-846	BAW 7-6-75	DM	
	B	SPARKED POSTS SPEC. HOLE ECN-1480	7-20-76	BAW	
	B1	CHANGED TAIL LENGTH TOL TO REF ECN 2986	1-23-79	JES	
	B2	REV ECN 2937	1-24-80	SO	
	C	REV PER ECN AR-1940	7-6-88	DK	
	D	REV LOC & DIST AD-4171	11-28-89	BF	
	E	REV PER AD-4896	10-31-90	RF	
	F	REV PER AD-5160	6-10-91	RF	
	G	REV PER AD-6034	12-30-91	RF	
	H	REV PER 0010-1352-93	1-20-94	JK	
	J	EC. 0010-1359-93	T.H.	JK	



- 1. THIS DIMENSION APPLIES AT BASE OF POST (AS POSTS EMERGE FROM THE HOUSING)
- 2. RECOMMENDED MOUNTING HOLE: .035 ± .003 DIA.
- 3. .00003D GOLD ON CONTACT AREA, GOLD FLASH ON SOLDER AREA, ALL OVER .00005D NICKEL.

	3.875	31	3.959	32	3-87234-1
	3.750	30	3.834	31	3-0
	3.625	29	3.709	30	2-9
	3.500	28	3.584	29	2-8
	3.375	27	3.459	28	2-7
	3.250	26	3.334	27	2-6
	3.125	25	3.209	26	2-5
	3.000	24	3.084	25	2-4
	2.875	23	2.959	24	2-3
	2.750	22	2.834	23	2-2
OBSOLETE	2.625	21	2.709	22	2-1
	2.500	20	2.584	21	2-87234-0
	2.375	19	2.459	20	1-9
OBSOLETE	2.250	18	2.334	19	1-8
	2.125	17	2.209	18	1-7
	2.000	16	2.084	17	1-6
	1.875	15	1.959	16	1-5
	1.750	14	1.834	15	1-4
OBSOLETE	1.625	13	1.709	14	1-3
	1.500	12	1.584	13	1-2
OBSOLETE	1.375	11	1.459	12	1-1
OBSOLETE	1.250	10	1.334	11	1-87234-0
	1.125	9	1.209	10	1-9
OBSOLETE	1.000	8	1.084	9	1-8
OBSOLETE	.875	7	.959	8	1-7
OBSOLETE	.750	6	.834	7	1-6
	.625	5	.709	6	1-5
OBSOLETE	.500	4	.584	5	1-4
	.375	3	.459	4	1-3
OBSOLETE	.250	2	.334	3	1-2
OBSOLETE	.125	1	.209	2	87234-1

NUMBER 87234

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES TOLERANCES ON DECIMALS ± .005 ANGLES ±	CONTRACT NO.	AMP INCORPORATED HARRISBURG, PENNSYLVANIA	
	MATERIAL HOUSING: GLASS FILLED NYLON COLOR-BLACK POSTS - PHOS. BRZ & 3	DR D.M. Wittke 7/27/73	NAME
	CHK S. Behm 7/27/73	HEADER ASS'Y, RIGHT ANGLE	
	APPD S. Behm 7/27/73	MOD II, .125 & .025 SQ. POST, SINGLE ROW	
	REL R. Clark 7/27/73	SIZE C	CODE IDENT NO. 00779
	DSGN APPD	NUMBER	87234
	OTHER APPD	SCALE	SHEET