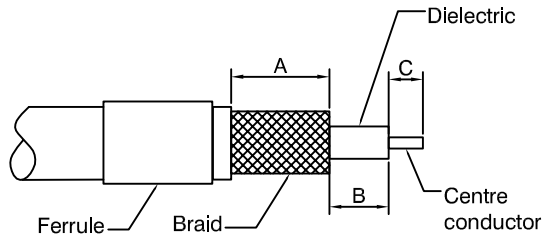


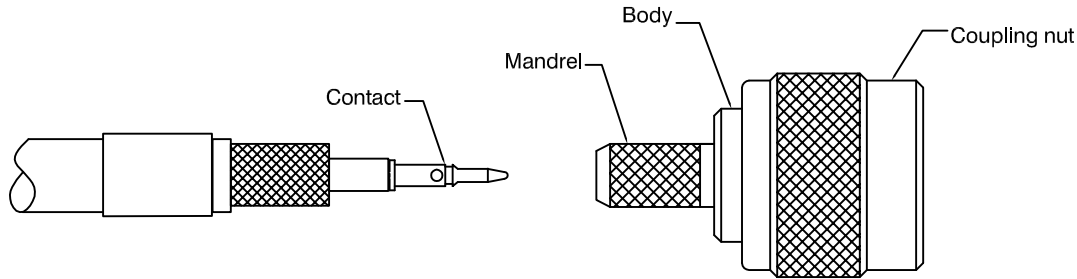
## Assembly Instructions

1) Slide the ferrule onto the cable. Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid.

A = 8mm  
B = 3mm  
C = 3mm

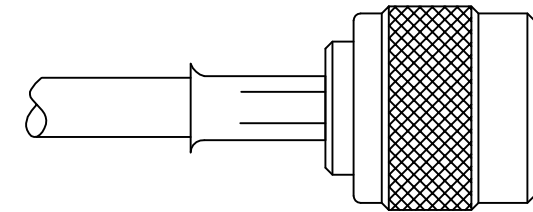


2) Crimp the contact onto the centre conductor.



3) Insert the contact into the body and ensure that the pin captivates. Make sure the braid is on the outside of the mandrel. Slide the ferrule over the braid until the ferrule butts up against the body. Crimp the ferrule using the correct tool for the connector.

Connector Part Number	Stripping Tool Part Number	Crimp Tool Part Number	Hex Size	
			Pin	Ferrule
VT10-2030	VX1301	DCC1113	1.72	6.48
VT10-2031	VX1301	DCC1113	1.72	6.48
VT10-2050	VX1301	DCC1113	1.72	5.41
VT10-2050-1602	VX1301	DCC1113	1.72	5.41
VT10-2050-1603	VX1301	DCC1113	1.72	5.41
VT10-2051	VX1301	DCC1113	1.72	5.41
VT10-2051-1603	VX1301	DCC1113	1.72	5.41
VT10-2071	VX1301	DCC0908	1.69	4.52



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DESCRIPTION OF REVISION	APPVD	ISS	DATE


**Connectivity Solutions**  
 7-13 Russel Way,  
 Widford Industrial Estate,  
 Chelmsford, Essex,  
 CM1 3AA, UK.  
 Tel: +44 (0) 1245 359515  
 Fax: +44 (0) 1245 358938

SCALE: Not To Scale

DIMENSIONS: mm

TOLERANCES:

DRAWN BY:

S Nash

CHECKED BY:

P Couzens

APPROVED BY:

M Nielsen

DATE:

26 Oct 01

DESCRIPTION:

Stripping and Assembly  
Instructions for TNC Crimp Plug

DRAWING NUMBER:

**VAIT1101**

PAGE: 1 OF 1