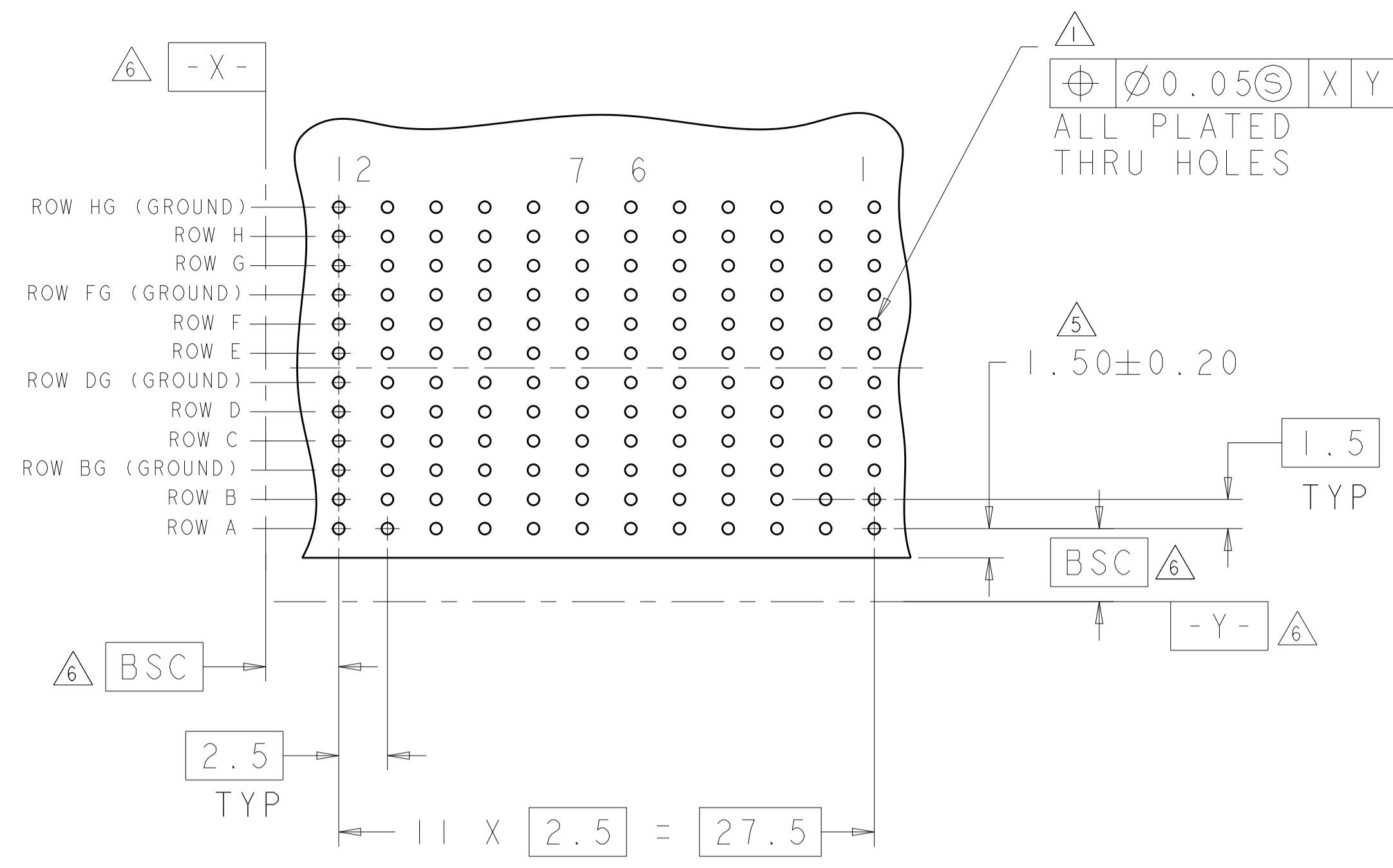
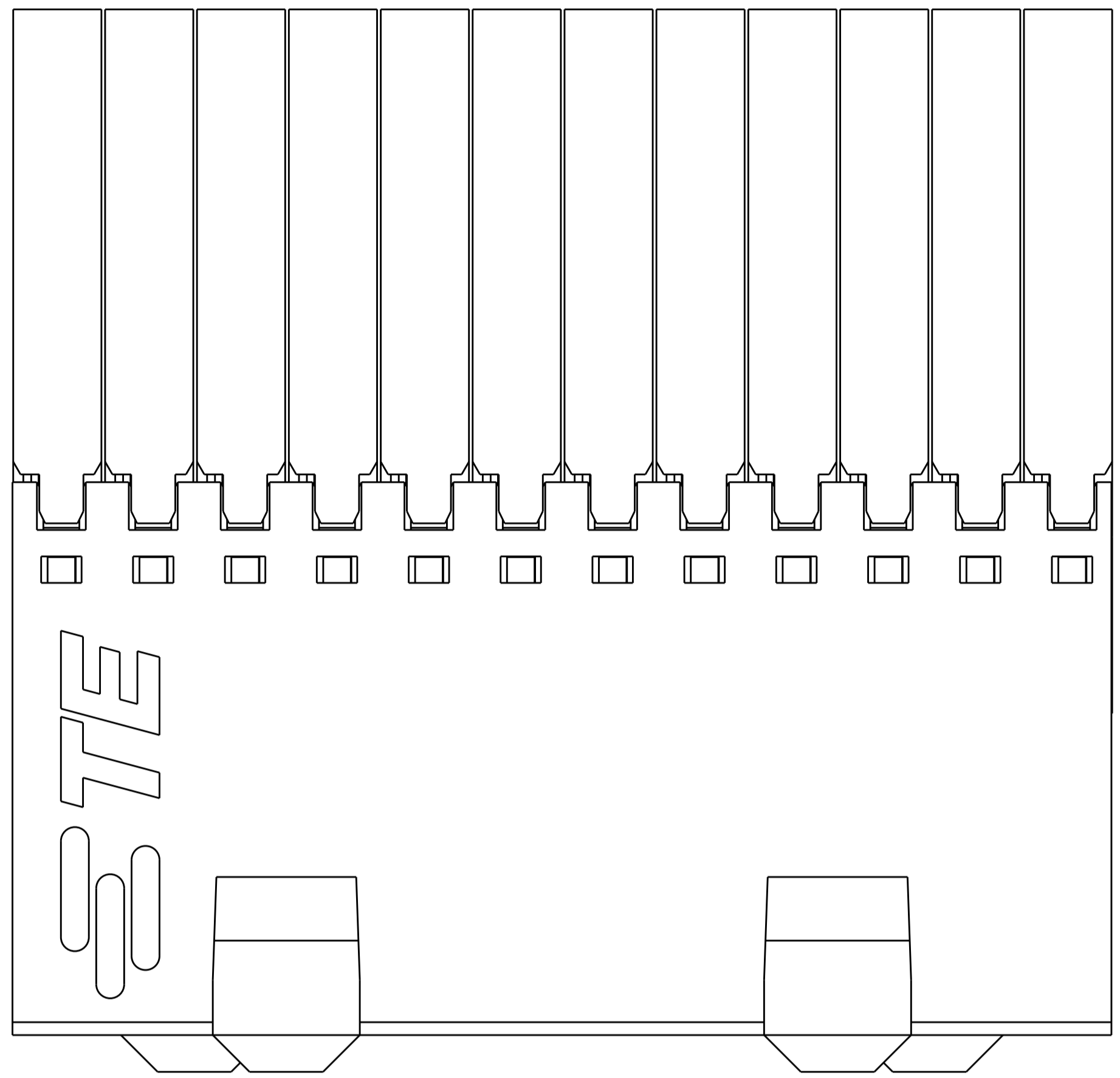
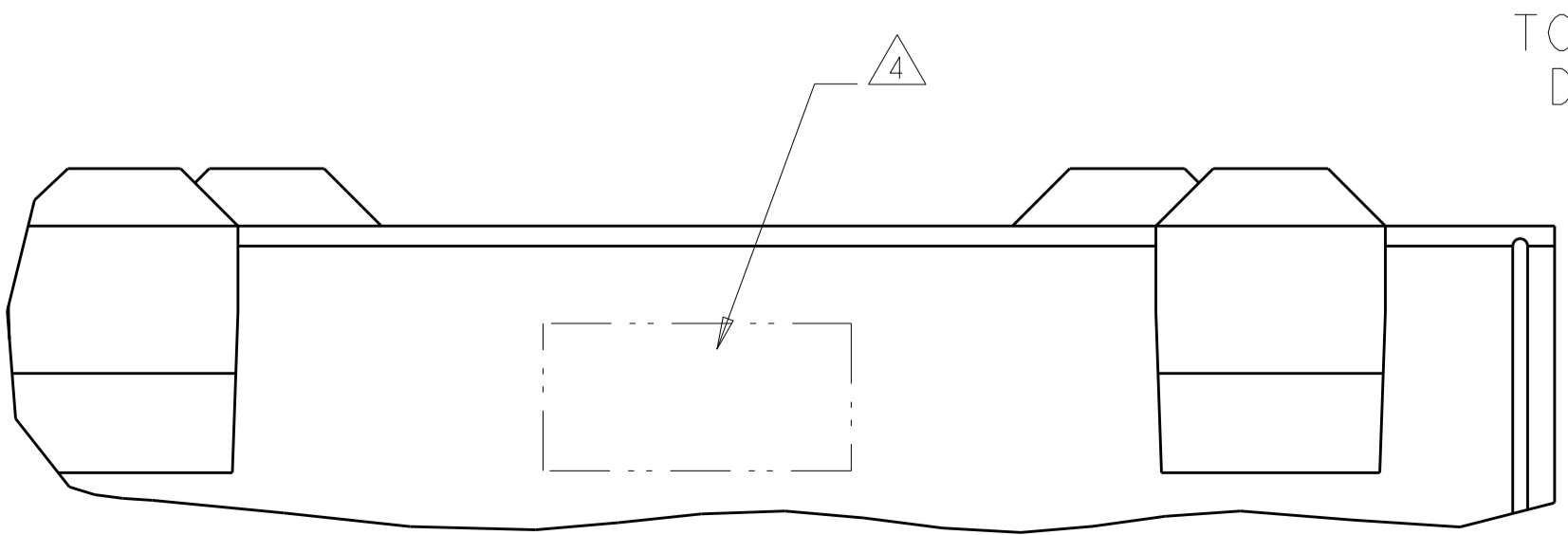
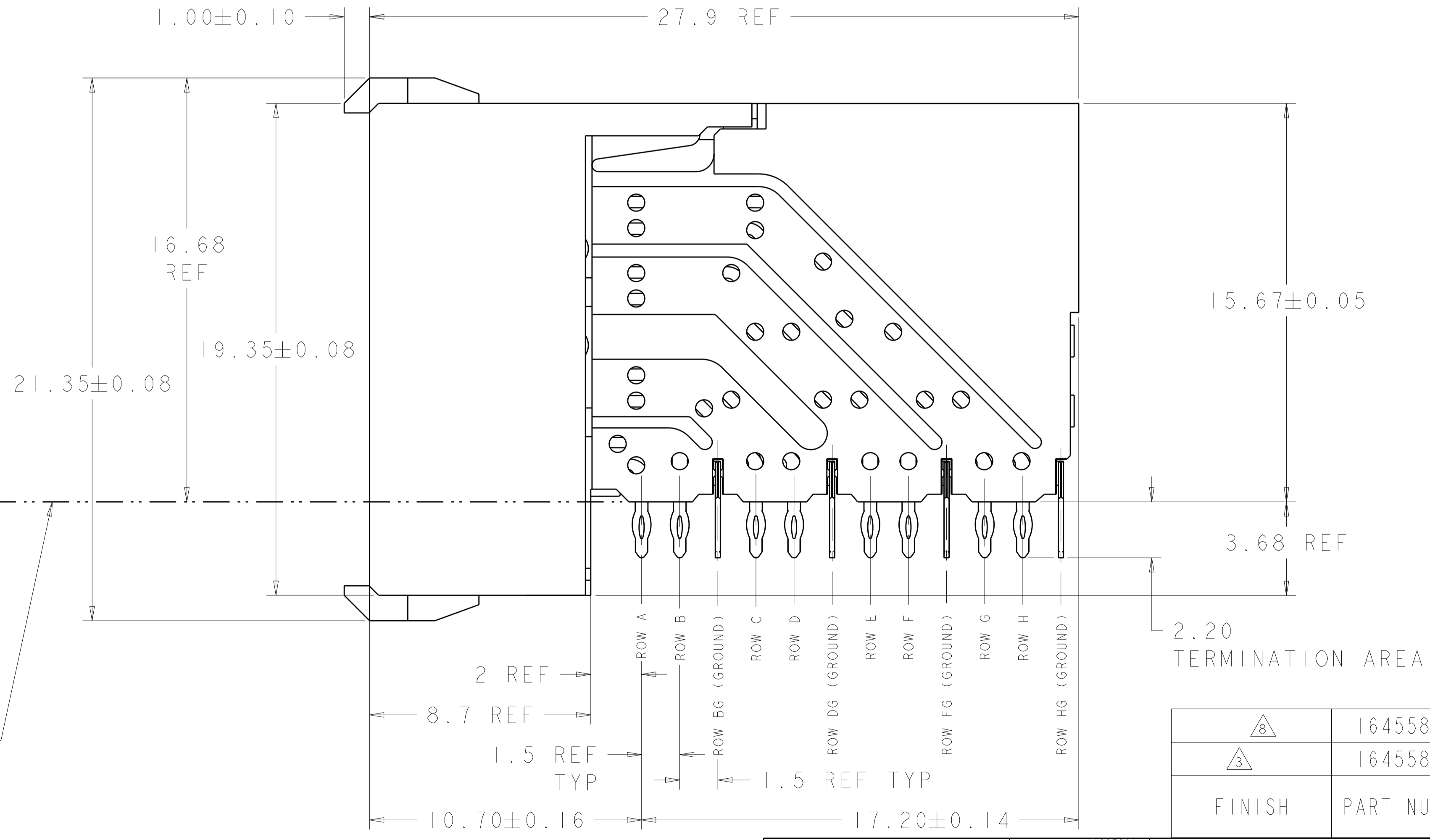
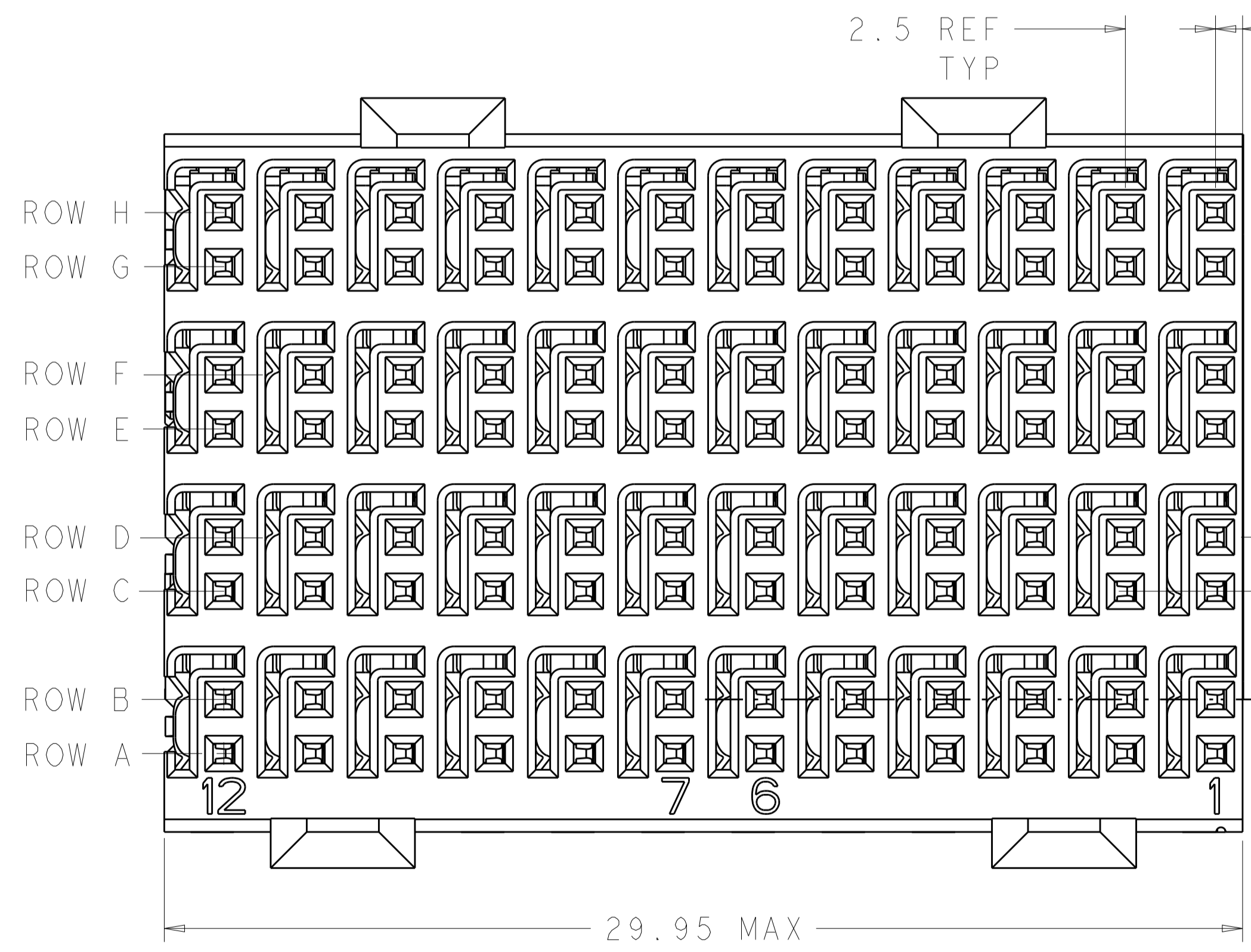


REVISIONS				
P.	LTN.	DESCRIPTION	DATE	APVD.
C		REVISED PER ECO-14-005095	21APR2014	AP RP
D		REVISED PER ECO-16-008845	19SEP2016	AP RP



- △ REFERENCE APPLICATION SPEC 114-13059 FOR RECOMMENDED PLATED THRU HOLE DIAMETER AND PLATING THICKNESSES.
- △ MATERIAL:
SHIELD - PHOSPHOR BRONZE
CONTACT - COPPER-NICKEL-SILICON
HOUSING, CHICKLET AND CHICKLET COVER - GLASS FILLED POLYESTER, UL 94V-0 RATED.
- △ FINISH: SIGNAL AND GROUND CONTACTS:
MATING AREA: 0.76µm MIN GOLD OVER 1.27µm MIN NICKEL
COMPLIANT PIN AREA: 0.5 µm MIN MATTE TIN OVER 1.27µm MIN NICKEL
- △ CONNECTOR MARKED WITH PART NUMBER AND DATE CODE IN APPROXIMATE AREA SHOWN
- △ DIMENSION APPLIES TO CENTERLINE OF THRU HOLE.
- △ DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 7. CONTACT AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT. TECHNICAL REFERENCE: GR-1217-CORE, ISSUE 1, NOVEMBER 1995.
- △ FINISH: CONTACT AND SHIELD
MATING AREA - 0.076µm MIN GOLD OVER 0.686µm MIN PALLADIUM NICKEL OVER 1.27µm MIN NICKEL
COMPLIANT PIN AREA - 0.5µm MIN MATTE TIN OVER 1.27µm MIN NICKEL

RECOMMENDED PC BOARD LAYOUT, DAUGHTER BOARD, COMPONENT SIDE SHOWN
 SCALE 4:1



△	1645583-2
△	1645583-1
FINISH	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT. DWN: R. GRZYBOWSKI 11OCT2011
 CHK: J. EARY 11OCT2011
 APVD: J. EARY 11OCT2011

DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	NAME	RECEPTACLE ASSEMBLY, 4 PAIR, 30mm, HMZd
mm	0 PLC #+ 1 PLC #+ 2 PLC #+ 3 PLC #+ 4 PLC #+ ANGLES #+ FINISH #+ SEE TABLE	PRODUCT SPEC	
MATERIAL		APPLICATION SPEC	
		WEIGHT	
		CUSTOMER DRAWING	

SIZE: A1 00779 C=1645583
 SCALE: 8:1 SHEET 1 OF 1 REV D