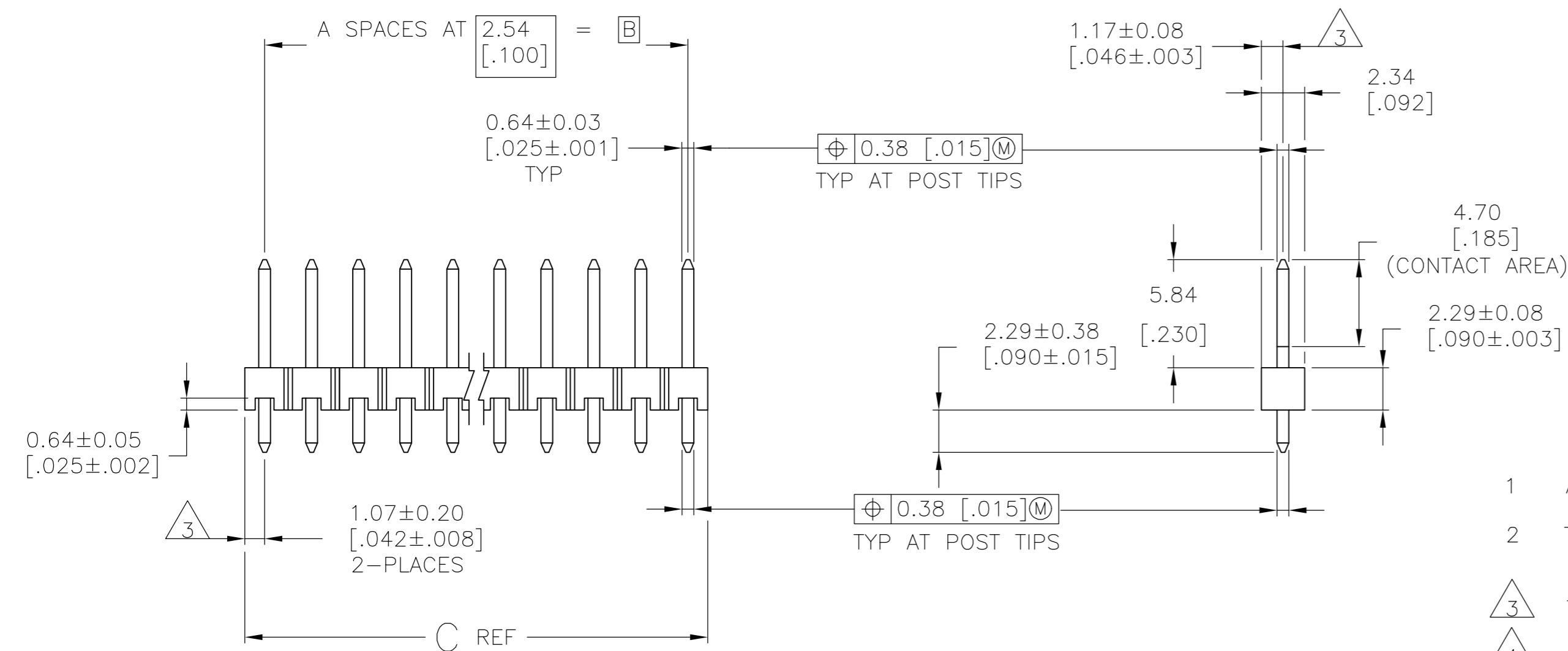
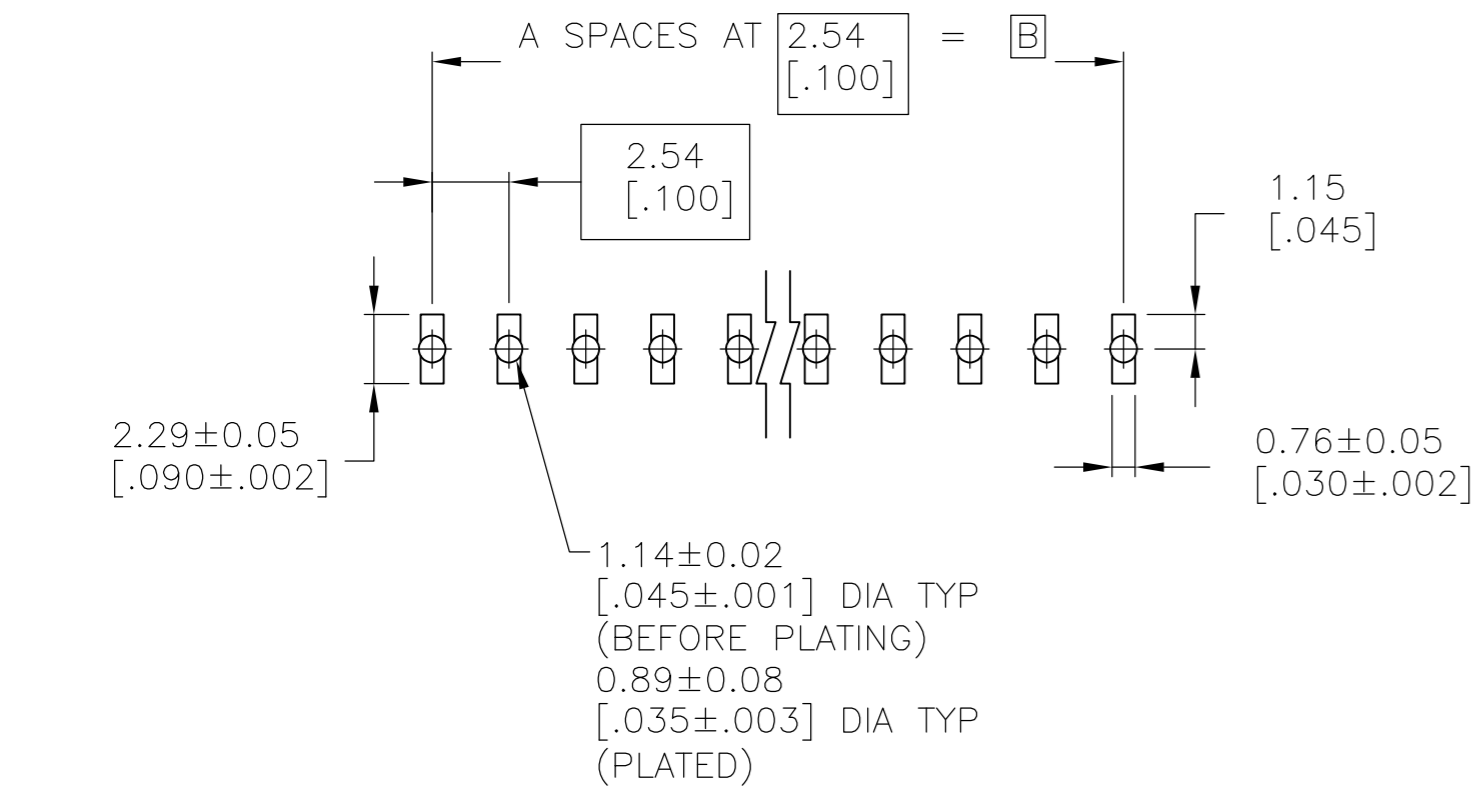


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LOC		DIST		REVISIONS			
P	LTR	DESCRIPTION		DATE	DWN	APVD	
AD	00	C		REVISED PER ECO-14-006554	09MAY2014	NK	MM



- ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS.
 - TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD.
- 3 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING.
- 4 MATERIAL: HOUSING - LCP, COLOR: BLACK.
POSTS - PHOSPHOR BRONZE.
- 5 PLATING: 0.000076[.000003] MIN GOLD OVER 0.00068[.000027] Pd/Ni IN CONTACT AREA, 0.00254-0.00508 [.000100-.000200] MATTE TIN ON SOLDER TAIL, ALL OVER 0.00127 [.000050] NICKEL.



RECOMENDED PC BOARD MOUNTING DIMENSIONS FOR 1.60[.063] THICK PC BOARD AND 0.305[.0120] STENCIL THICK.

5	101.19 [3.984]	99.06 [3.900]	39	40	4-1977950-0
5	2.13 [.084]	-	0	1	1977950-1
PLATING	C	B	A	NO. OF POSITIONS	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN KIRAN HOLAL 31AUG2013	TE Connectivity			
DIMENSIONS: mm [INCHES]		CHK MIKE MILLER 31AUG2013				
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD MIKE MILLER 31AUG2013	NAME			
0 PLC ± - 1 PLC ± - 2 PLC ± 0.13[.005] 3 PLC ± - 4 PLC ± - ANGLES ± -		PRODUCT SPEC	HEADER ASSEMBLY, MOD II, BREAKWAY, SINGLE ROW, HIGH TEMPERATURE, VERTICAL W/.025 SQ POSTS, .100 CL, 30 Pd/Ni			
MATERIAL		APPLICATION SPEC	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
FINISH		WEIGHT	A2	00779	C=1977950	-
SEE TABLE		CUSTOMER DRAWING	SCALE	SHEET	REV	
			1:1	1 of 1	C	