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AMP 1281-2 (6/88)				TYPE			AMP INCORPORATED			TYPE CODE	
APPLICATOR PARTS LIST				MINIATURE QUICK CHANGE APPLICATOR			HARRISBURG, PENNA.			<input type="checkbox"/> PROD <input type="checkbox"/> IN DIR <input type="checkbox"/> W.O.	
NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.	CRIMPING DATA			TERMINALS
1	WIRE CRIMPER	1	1633167-1	43	WASHER-LAMINATED	1	690125-1	TO APPLY TERMINAL			61187
2	CRIMPER SPACER	1	1-690407-0	44	RAM	1	454963-1	.250 REV FLAG FASTON			
3	INSULATION CRIMPER	1	691919-2	45	PLUG-NYLON	1	690191-1	PAD LETTER	CRIMP HEIGHT	WIRE SIZE	
4	CRIMPER SPAC. BLOCK	1	238009-4	46	BLOCK-INS. ADJ.	1	690402-1	A	.106	10	
5	GIB, SHEAR	1	454953-1	47	SCREW-SHOULDER	1	22353-8	B	.087	12	
6	SHEAR DEPRESSOR-REAR	1	454946-1	48	CAM	1	690602-2	C	NOT	USED	
7	GIB, GUIDE	1	454952-1	49	CRIMPER BOLT	1	7-21002-8	D	NOT	USED	
8	ANVIL	1	454948-3	50	PLATE, FEED SLIDE COVER	1	454961-1	CRIMP	SIZE	TYPE	FEED
9	FLOAT-SHEAR-FRONT	1	454959-1	51	BLOCK, FEED SLIDE	1	454960-1	WIRE	140	F	
10	ROLLER, SHEAR	1	691896-1	52	ARM, FEED	1	454962-1	INSUL.	190	F	.805
11	SHEAR STOP	1	454950-1	53	FEED SLIDE	1	454951-1	INSULATION RANGE	WIRE RANGE		
12	SHEAR SPRING	1	5-22280-9	54	FEED FINGER SPRING	1	691299-1	.130-.170	12-10		
13	SPACER, BEARING	1	454949-1	55	FEED FINGER PIN - SPRING PIN	1	5-21028-2	EXPLODED VIEW	SET UP GAGE		
14	CLEVIS, BEND ROLLER	1	454954-1	56	FEED PAWL	1	454924-1	A-6085-2			
15	CAM, BEND	1	454932-1	57	MOUNT, FEED PAWL	1	454925-1	REMARKS:			
16	BEARING, BALL	1	22498-4	58	HOUSING	1	454935-2	PRE-FEED			
17	BEND, ROLLER	1	250098-1	59	CAP	1	454933-1	AMP-O-LECTRIC			
18	TERMINAL HOLDER	1	454922-1	60	WEAR PLATE			⚠ SEE SHEET 2 FOR ASS'Y INFORMATION			
19	STRIPPER	1	694882-1	61	ROD-FEED	1	454398-2	⚠ REPLACE EXISTING PRESS PLATE WITH ITEM 78 (PRESS SHUT HEIGHT MUST BE RESET AFTER REPLACEMENT)			
20				62	ROLLER-CAM	1	240658-1	* DENOTES WEARING PARTS RECOMMEND PURCHASE REPLACEMENT			
21	SPRING-FEED RETURN	1	3-22288-0	63	PIN-CAM ROLLER	1	240659-3	THIS APPLICATOR IS TO BE USED ON			
22	ANCHOR-SPRING	1	454921-1	64	SCREW ADJ.	1	240632-3	MACH. SERIAL NO.			
23	FRONT STRIP GUIDE	1	454928-1	65	BLOCK-PIVOT	1	690538-1	MACH. PARTS LIST 565435-5			
24	REAR STRIP GUIDE	1	454927-1	66	LEVER-INTERMEDIATE	1	690537-1	APPL. SERIAL NO.			
25	DRAG-SHOE	1	454957-1	67	BUSHING	1	240633-1	DATE SHIPPED			
26	DRAG RELEASE LEVER	1	240793-1	68	SHAFT PIVOT	1	240626-1	DESIGNED			
27	DRAG SPRING	2	22282-7	69	REEL BRACKET ASS'Y	1	692613-1	C. Curran			
28	SHOULDER SCREW DRAG SPRINGS	2	1-22353-3	70	HEX NUT	1	22594-8	CHK'D. 2-88			
29	SHOULDER SCREW DRAG	1	1-22353-0	71	SPACER			APPL'D. 2-88			
30	PLATE, DRAG	1	454956-1	72	SPRING ASSIST	2	690603-1	REV			
31	MOUNT, DRAG SPRING	1	454923-1	73	PIN, BEND ROLLER	1	21030-2	B			
32	PLATE, DRAG SLIDE	1	454955-1	74	MOUNT, FEED PIVOT	1	454926-1	SHEET			
33	BASE PLATE	1	454945-1	75	PLATE, FEED PIVOT	1	454958-1	1 OF 2			
34				76	SCREW, SHLD.-DRAG RET	1	1-22353-7	APPLICATOR NUMBER			
35	POST-RAM	1	690212-1	77	SCREW, SHLD.-BEND CAM	1	454947-1	567140-2			
36	SPRING WASHER	1	22480-5	78	PLATE, ADAPTER	1	463925-1				
37	DISC-WIRE	1	4-455829-4	79	GUARD	1	455755-4				
38	DISC-INSULATION	1	690142-1	REV. REVISION RECORD			DATE	BY	ECN		
39	SPRING-COMPRESSION	2	690170-1	A	ECN A168688	12-88	FE				
40	BALL STEEL	2	23241-6	AL	0150-1228-02 OBS						
41	DISC SPACER			AL	0150-0904-04 ACT	7-04	CE				
42	WASHER RAM	1	690124-1	B	0150-1200-04	9-04	MYE				

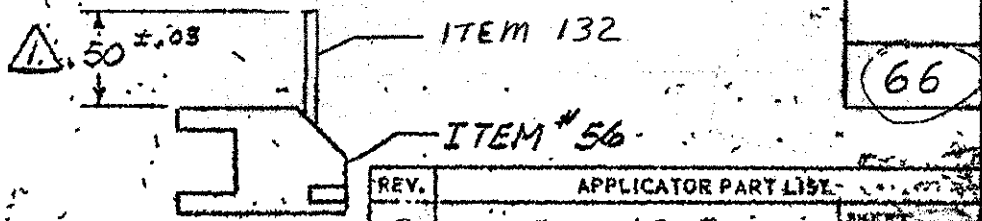
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APPLICATOR PARTS LIST

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QTY	DESCRIPTION	SIZE	LGTH.	QTY	PART NO.	DESCRIPTION	SIZE	LGTH.	QTY	PART NO.
2	Ser. But. Hd. Soc. Cap Item #33 to Item #58	1/4-20	5/8	2	3-21002-4	Ser. Soc. Hd. Cap ITEM #24 to Item #33	6-32	3/8	2	1-21000-9
1	Ser. Soc. Hd. Cap Item #59 to Item #58	10-32	1 1/4	1	4-21000-6	Ser. But. Hd. Soc. Cap Item #18 to Item #23	6-32	3/4	1	1-21002-6
3	Ser. Soc. Hd. Cap Item #59 to Item #58	10-32	1 1/2	3	4-21000-1	Ser. Soc. Set Disc's.	6-32	1/2	2	21549-8
2	Ser. But. Hd. Soc. Cap Item #51 to Item #33	8-32	1/2	2	2-21002-2	Ser. Soc. Set Ram Post Lock	1/4-20	1/2	1	21009-2
2	Ser. Soc. Hd. Cap Item #50 to Item #51	8-32	3/8	2	2-21000-6	Ser. Soc. Hd. Cap Item #18 to Item #44	6-32	1/2	1	2-21000-0
1	Ser. Soc. Hd. Cap Item's #22 & 50 to Item #51	8-32	5/8	1	2-21000-8	Ser. Soc. Set Item #65 to Item #64	10-32	1/2	1	4-21006-0
2	Ser. Soc. Hd. Cap Item #57 to Item #53	6-32	1/2	2	2-21000-0	Pin, Grooved, Type 67 Item #52	3/16 Dia.	1/2	1	3-22183-4
2	Ser. Soc. Hd. Cap Item #74 to Item #58	10-32	3/4	2	3-21000-7	Washer, Lock Item's #102 & 103, 108 & 109	#10		8	21024-5
2	Ser. Soc. Hd. Cap Item #75 to Item #74	10-32	5/8	2	3-21000-6	Pin, Dowel Item #58 & 66	3/16 Dia.	1.00	2	1-21030-5
2	Ser. Soc. Hd. Cap Item #25 to Item #32	6-32	5/16	2		Pin, Slotted Spring Item #64	1/8 Dia.	1/2	2	5-21028-1
2	Ser. Soc. Hd. Cap Item #31 to Item #32	6-32	1/2	2	1-21000-8	Washer Lock Item #117	#8		2	21024-4
2	Ser. Soc. Hd. Cap Item #30 to Item #31	6-32	1/2	2	2-21000-0	Pin, Slotted Spring Item #56	1/16 Dia.	1.00	1	1-21028-4
1	Ser. But. Hd. Soc. Cap Item #5 & 7 to Item #33	6-32	3/8	1	1-21002-7	Pin, Dowel Item #53	5/32 Dia.	.50	1	1-21919-7
2	Ser. But. Hd. Soc. Cap Item #8 to Item #33	8-32	3/8	2	22733-8	Pin, Dowel Item #9	1/8 Dia.	.50	1	21030-2
2	Ser. But. Hd. Soc. Cap Item #11 to Item #33	6-32	1/2	2	1-21002-8	Pin, Slotted Spring Item #9	1/16 Dia.	.50	1	21028-6
2	Ser. But. Hd. Soc. Cap Item #19 to Item #59	6-32	1/2	2	1-21002-8	Pin, Slotted Spring Item #48 to #48	1/2 Dia.	.25	1	9-21028-0
2	Ser. Soc. Hd. Cap Item #6 to Item #44	8-32	3/4	2	3-21000-9					
2	Ser. Soc. Hd. Cap Item #14 to Item #15	8-32	1/2	2	2-21000-7					
1	Ser. Soc. Hd. Cap Items #16 & 13 to Item #44	1/4-28	1.00	1	21909-6					
2	Ser. But. Hd. Soc. Cap Item #23 to Item #33	6-32	3/8	2	1-21002-7					



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