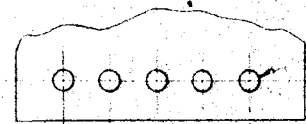


PART NO. SEE CHART  
SDA-2599-NA\*



200 ±.005 NON-ACCUMULATIVE

RECOMMENDED PC BOARD HOLE DIMENSIONS

SEE NOTE 1  
SLIGHT SAW BURR PERMITTED ON TOP & SIDE EDGES - BOTH ENDS

10-19-1181	A-2599-18A	18	3.400	3.568
1171	A-2599-17A	17	3.200	3.368
1161	A-2599-16A	16	3.000	3.168
1151	A-2599-15A	15	2.800	2.968
1141	A-2599-14A	14	2.600	2.768
1131	A-2599-13A	13	2.400	2.568
1121	A-2599-12A	12	2.200	2.368
1111	A-2599-11A	11	2.000	2.168
1101	A-2599-10A	10	1.800	1.968
1091	A-2599-9A	9	1.600	1.768
1081	A-2599-8A	8	1.400	1.568
1071	A-2599-7A	7	1.200	1.368
1061	A-2599-6A	6	1.000	1.168
1051	A-2599-5A	5	.800	.968
1041	A-2599-4A	4	.600	.768
1031	A-2599-3A	3	.400	.568
10-19-1021	A-2599-2A	2	.200	.368
PART NO	ENG NO	NO OF CIRCUITS	DIM. A	DIM. B

FOR VOID LOC. SEE CHART ON SHEET 2

- NOTES:
- A) 1. PIN PUSH OUT FORCE: 3 LBS. MIN.
  2. BURRS NOT TO EXTEND BELOW SURFACE D
  - C. CODE LETTER PRECEDING PART NO. INDICATES MFG LOCATION I - IRELAND
  - \* PARTS TO MEET MOLEX PRODUCT SPEC 0-39

WAFER MATERIAL: NYLON-NATURAL COLOR .200 CENTER DISTANCE

<p>UNLESS OTHERWISE SPECIFIED TOLERANCES:            3-PLACE DEC. DIMS ±.008            2-PLACE DEC. DIMS ±.010            FRACTIONAL DIMS ±1/64            ANGULAR ±1/2°</p> <p>DRAW WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS, UNLESS OTHERWISE SPECIFIED.</p> <p>DO NOT SCALE DRAWING</p>	<p>REVISIONS</p> <p>ALLOTTED NOTE 1            ECO # 612            4-3-72 TFS/ER            2-2-72 HJ/BAW            2-2-72 HJ/BAW</p>	<p>DATE: 1-13-72            SHEET 2 OF 2            SDA-2599-NA*</p>
<p>REVISIONS</p> <p>1. 1-13-72            2. 2-2-72            3. 2-2-72            4. 2-2-72            5. 2-2-72            6. 2-2-72            7. 2-2-72            8. 2-2-72            9. 2-2-72            10. 2-2-72            11. 2-2-72            12. 2-2-72            13. 2-2-72            14. 2-2-72            15. 2-2-72            16. 2-2-72            17. 2-2-72            18. 2-2-72            19. 2-2-72            20. 2-2-72            21. 2-2-72            22. 2-2-72            23. 2-2-72            24. 2-2-72            25. 2-2-72            26. 2-2-72            27. 2-2-72            28. 2-2-72            29. 2-2-72            30. 2-2-72            31. 2-2-72            32. 2-2-72            33. 2-2-72            34. 2-2-72            35. 2-2-72            36. 2-2-72            37. 2-2-72            38. 2-2-72            39. 2-2-72            40. 2-2-72            41. 2-2-72            42. 2-2-72            43. 2-2-72            44. 2-2-72            45. 2-2-72            46. 2-2-72            47. 2-2-72            48. 2-2-72            49. 2-2-72            50. 2-2-72            51. 2-2-72            52. 2-2-72            53. 2-2-72            54. 2-2-72            55. 2-2-72            56. 2-2-72            57. 2-2-72            58. 2-2-72            59. 2-2-72            60. 2-2-72            61. 2-2-72            62. 2-2-72            63. 2-2-72            64. 2-2-72            65. 2-2-72            66. 2-2-72            67. 2-2-72            68. 2-2-72            69. 2-2-72            70. 2-2-72            71. 2-2-72            72. 2-2-72            73. 2-2-72            74. 2-2-72            75. 2-2-72            76. 2-2-72            77. 2-2-72            78. 2-2-72            79. 2-2-72            80. 2-2-72            81. 2-2-72            82. 2-2-72            83. 2-2-72            84. 2-2-72            85. 2-2-72            86. 2-2-72            87. 2-2-72            88. 2-2-72            89. 2-2-72            90. 2-2-72            91. 2-2-72            92. 2-2-72            93. 2-2-72            94. 2-2-72            95. 2-2-72            96. 2-2-72            97. 2-2-72            98. 2-2-72            99. 2-2-72            100. 2-2-72</p>	<p>UNLESS OTHERWISE SPECIFIED TOLERANCES:            3-PLACE DEC. DIMS ±.008            2-PLACE DEC. DIMS ±.010            FRACTIONAL DIMS ±1/64            ANGULAR ±1/2°</p> <p>DRAW WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS, UNLESS OTHERWISE SPECIFIED.</p> <p>DO NOT SCALE DRAWING</p>	

POLARIZING WAFER ASSEMBLY  
 MOLEX PRODUCTS CO.  
 DOWNERS GROVE, ILL. 60515, U.S.A.  
 DATE: 1-13-72  
 SHEET 2 OF 2  
 SDA-2599-NA\*

THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO THE MOLEX PRODUCTS COMPANY AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION.

