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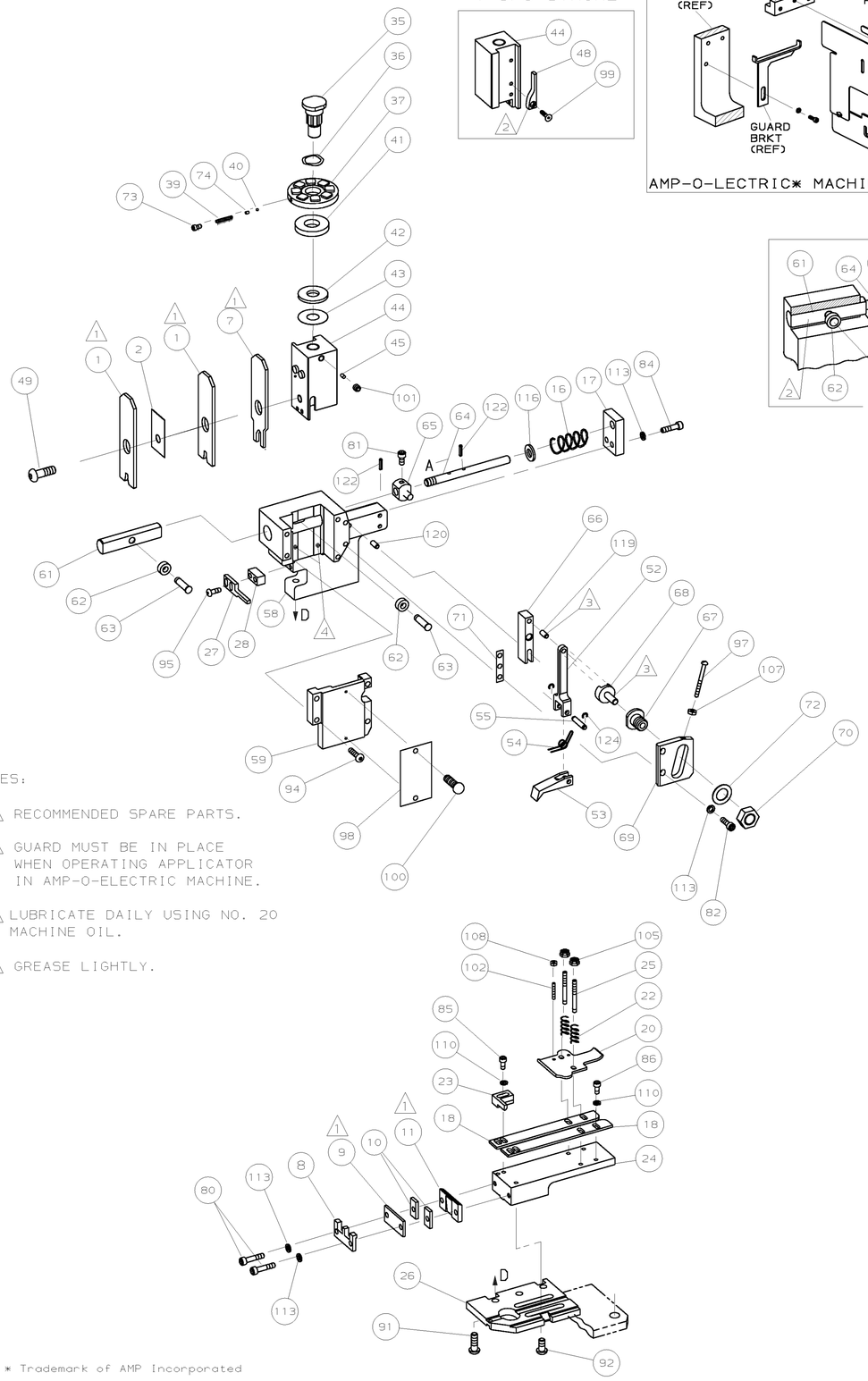

QTY	PART NO	DESCRIPTION	ITEM NO
2	21045-3	RING,RETAINING 'C'(.187ø)FEED PIN	124
			123
2	5-21028-1	PIN,SLOT SPG(.12ø×.50)FD ADJ ROD	122
			121
1	1-21030-7	PIN,DOWEL(.187ø×1.50)HOUSING	120
1	1-21030-1	PIN,DOWEL(.187ø×.50)LEVER	119
			118
			117
1	21899-4	WASHER,FLAT(5/16ø)SCR ADJ	116
			115
			114
6	21024-5	WASHER,LOCK(NO.10)SHEAR PLATES	113
			112
			111
5	21024-4	WASHER,LOCK(NO.8)SHEAR BLADE	110
			109
2	21018-4	NUT,HEX MACH(4-40)DRAG	108
1	21018-5	NUT,HEX MACH(6-32)FEED ADJ PLATE	107
			106
2	21022-2	NUT,HEX SELF-LOCK(8-32)DRAG STUD	105
			104
			103
2	4-21078-5	SCR,SKT SET OVAL PT(4-40×.75)DRAG	102
1	21009-2	SCR,SKT SET(1/4-20×.25 LOC-WEL)RAM	101
2	21017-2	SCR,DRIVE(#2×.19)IDENT PLATE	100
1	1-21002-7	SCR,BHC(6-32×.38)CAM	99
1	461264-1	PLATE, IDENTIFICATION	98
1	6-23715-5	SCR,PAN HD MACH(6-32×1.50)FEED ADJ	97
			96
2	9-21002-6	SCR,BHC(8-32×.88)STRIPPER	95
4	2-21002-9	SCR,BHC(10-32×.75)HSG CAP	94
-	22733-8	SCR,BHC(8-32×.38 LOC-WEL)ANVIL	93
4	3-21002-3	SCR,BHC(1/4-20×.50)STR GDE PL	92
3	2-22733-8	SCR,BHC(1/4-20×.62)BASE PLATE	91
			90
			89
			88
			87
3	7-21000-4	SCR,SKT CAP(8-32×.31)STRIP GUIDE	86
2	2-21000-8	SCR,BHC(8-32×.62)R STRIP GUIDE REAR	85
2	3-21000-7	SCR,SKT CAP(10-32×.75)FD ROD GUIDE	84
			83
2	3-21000-6	SCR,SKT CAP(10-32×.62)FD ADJ PL	82
1	3-21000-4	SCR,SKT CAP(10-32×.38)PIVOT BLOCK	81
2	3-21000-8	SCR,SKT CAP(10-32×.88)SHEAR PLATE	80
REF	455745-1	GUARD, WINDOW 2	79
			78
			77
			76
			75
1	690603-1	SPRING, ASSIST	74
1	23030-1	SCR,SKT CAP(6-32×.25)CP DISC	73
1	458109-1	WASHER, FLAT SPECIAL	72
1	690517-1	SPACER	71
1	22594-8	NUT, HEX	70
1	240628-1	PLATE, ADJ	69
1	240626-1	SHAFT, PIVOT	68
1	240633-1	BUSHING	67
1	455680-1	LEVER, INTERMEDIATE	66
1	240629-1	BLOCK, PIVOT	65
1	240632-2	SCREW, ADJ	64
1	240659-3	PIN, CAM ROLLER	63
1	240658-1	CAM, ROLLER	62
1	454398-1	ROD, FEED	61
			60

QTY	PART NO	DESCRIPTION	ITEM NO
1	454220-1	CAP, RAM	59
1	453736-1	HOUSING	58
			57
			56
1	240624-1	PIN, FEED FINGER	55
1	691499-1	SPRING, FEED FINGER	54
1	240635-1	FINGER, FEED	53
1	240634-1	LEVER, TERMINAL	52
			51
			50
1	7-21002-9	BOLT, CRIMPER(5/16-24×1.00)	49
1	690501-4	CAM, POST-FEED 1 5/8 STROKE	48
			47
			46
1	690191-1	PLUG, NYLON	45
1	1-455674-0	RAM	44
1	690125-1	WASHER, LAMINATED	43
1	1-690124-1	WASHER, RAM	42
1	690223-1	DISC, SPACER	41
1	23241-6	BALL, STEEL	40
1	690170-1	SPRING, COMPRESSION	39
			38
1	9-692155-3	DISC, WIRE	37
1	22480-5	WASHER, SPRING	36
1	690212-1	POST, RAM	35
			34
			33
			32
			31
			30
			29
1	690451-3	SPACER, STRIPPER	28
1	240639-2	STRIPPER	27
1	459717-1	PLATE, BASE	26
2	22354-8	DRAG, STUD	25
1	455678-1	PLATE, STRIP GUIDE	24
1	240825-4	PLATE, STRIP HOLD	23
2	4-22281-1	SPRING, DRAG	22
			21
1	454177-1	DRAG, STOCK	20
			19
2	454204-4	GUIDE, STRIP (FRONT)	18
1	454178-1	GUIDE, FEED ROD	17
1	4-22284-9	SPRING, FEED RETURN	16
			15
			14
			13
			12
1	240644-1	PLATE, REAR SHEAR 1	11
2	240645-5	SPACER, SHEAR PLATE	10
1	690619-6	PLATE, ANVIL SUPPORT	9
1	3-690618-6	ANVIL 1	8
1	459722-1	BLADE, SLUG 1	7
			6
			5
			4
			3
1	455888-9	SPACER, CRIMPER	2
2	2-459736-8	CRIMPER, WIRE 1	1

CRIMPING DATA			APPLICATOR WILL APPLY
PAD LTR	CRIMP HEIGHT	SET-UP WIRE AND CMA RANGE	
A	.070	(2)18 2600-3200 CMA	41974
B	.067	16 2100-2700 CMA	41975
C	.064	(2)20 1600-2200 CMA	60903
D	.061	18 1000-1700 CMA	

CRIMP	SIZE	TYPE	FEED	APPL INST
WIRE	.110	F	.440	A1 8039
INSUL	–	–		

WIRE RANGE	INSULATION RANGE	MACHINE NO
1000-3200 CMA	–	–

REMARKS

AMPOMATOR
POST-FEED
(FEED 2 AT A TIME)

REMARKS

NO REV

TO APPLY TERMINAL
SPEC 114-2088

APPL USED ON MACHINE PART NO
MACH SERIAL NO
CUSTOMER NAME
APPL SERIAL NO
ADDRESS
PURCHASE ORDER
CITY
ENG APP

DISTRIBUTION
ORIGINAL
CUSTOMER COPY
FIELD ENG COPY

P	F	LTR	REVISION RECORD	APP	DATE
		B1	0150-0190-05	CE	MAR05
		B	ECN 0150-1106-02	TE	8-02
		A	ECN A-225589	DS	12-89

P	F	LTR	REVISION RECORD	APP	DATE
–	–	-	–		

SET UP GAGE 458638-1 | 10-1 L1353
DR 10/18/89 P.MATHIAS | APP- -
CHK - | REL-

AMP INCORPORATED Harrisburg, Pa.

LOC A | D | NO 567346-1 | REV B1

NAME MINIATURE QUICK CHANGE APPLICATOR
END FEED (SPLICE)

CAGE CODE 00779 | CUSTOMER AND ASSEMBLY DRAWING | RESTRICTED TO

DIST 66

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