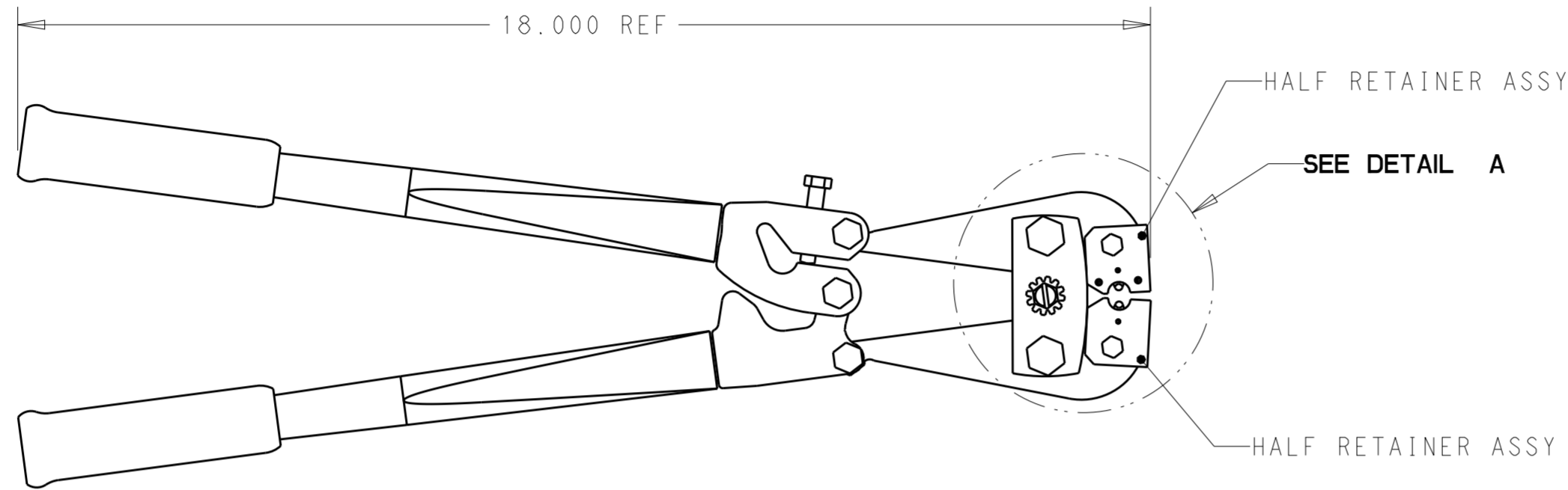


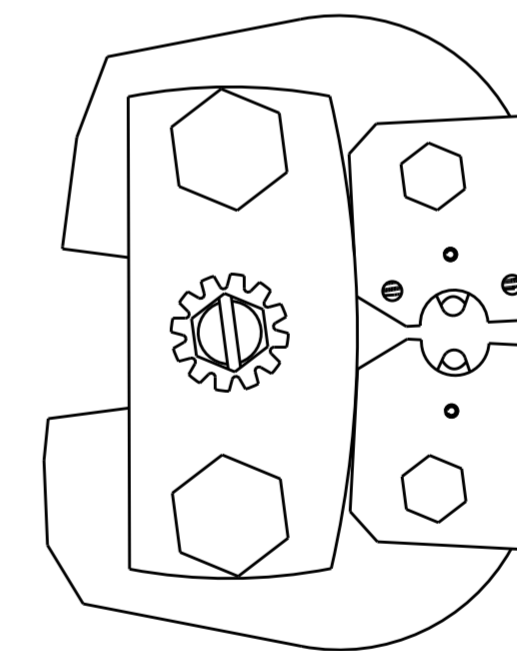
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REVISIONS				
P	LTR	DESCRIPTION	DATE	APVD
	F	ECR-15-015015	14OCT2015	AW BAW



1. DIMENSIONS ARE IN INCHES [mm].
2. MINIMUM ±.0005 [.013] TOLERANCE STEEL GAGE PINS.
- 3 CAUTION: DO NOT CLOSE TOOL ON GAGES. CLOSE TOOL FIRST THEN INSERT GAGE PIN.
4. FOR CONTACT PERFORMANCE, MATERIAL SPECIFICATIONS, AND APPLICATION DETAILS, SEE ENVELOPE DRAWING 0425-015-0000.
5. PROPER LOCATION OF CONTACT IN CRIMP TOOL WILL PRODUCE A CRIMP CENTERED BETWEEN THE INSPECTION HOLE AND CRIMP BARREL END.
- 6 WIRE SIZES PER SAE J1128 AND J1127.
- 7 TOOL IS PREASSEMBLED WITH 0434-205-0400 (TE PN 2217968-3). 0434-205-0800 (TE PN 2217968-4) IS PACKAGED SEPARATELY WITH TOOL. NOTE: PARTS NUMBERS IN THIS NOTE ARE ONLY 1/2 OF THE RETAINER ASSY. WHEN ORDERING A COMPLETE REPLACEMENT DIE SET ORDER A QUANTITY OF 2.
- 8 WHEN \*\* = 31, CONTACT PLATING IS GOLD. WHEN \*\* = 90, CONTACT PLATING IS NICKEL.

SOLID CONTACT PART NUMBER 8	SIZE TYPE	WIRE SIZE AWG 6	RETAINER ASSY CRIMP TOOL 7	RECOMMENDED INS. STRIP LENGTH	INDENTER "GO" GAGE 3	INDENTER "NOGO" GAGE 3
5960-203-04** 5962-203-04**	4 PIN 4 SOC	4	0434-205-0400 (TE PN: 2217968-3)	.430-.492 [10.92-12.50]	3.048-3.056 (.1200-.1203)	3.300-3.302 (.1299-.1300)
112347 112350 0460-204-04141 0462-203-04141	4 PIN 4 SOC 4 PIN 4 SOC	6	0434-205-0400 (TE PN: 2217968-3)			
112348 112351 0460-204-08141 0462-203-08141	8 PIN 8 SOC 8 PIN 8 SOC	8-10	0434-205-0800 (TE PN: 2217968-4)			



DETAIL A

THIS CUSTOMER DRAWING  
INACTIVE

SEE TOOL INSTRUCTION SHEET  
408-32124

DEUTSCH PART NO: HDT-04-08

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN C. MOYER 14APR2014	TE Connectivity	
DIMENSIONS: MM		CHK R. SCHAEFFER 14APR2014		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD R. SCHAEFFER 14APR2014	NAME CRIMP TOOL, HDT-04-08	
0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±0.1° 30 FINISH -		PRODUCT SPEC -	SIZE A2	CAGE CODE -
MATERIAL -		APPLICATION SPEC -	DRAWING NO G-1606312-5	RESTRICTED TO -
		WEIGHT -	SCALE 13:30	SHEET 1 OF 1
		Customer Drawing	REV F	