



Polyester Tape

853

Technical Data

June, 2013

Product Description

3M™ Polyester Tape 853 is comprised of strong, thin polyester backing with high shear, solvent resistant acrylic adhesive. These qualities make this tape ideal for applications where solvent exposure is a concern. It produces a reliable bond to a wide variety of substrates. The overall thinness this tape makes it ideal for splicing.

Product Construction

Backing	Adhesive	Color	Standard Roll Length
Polyester	Acrylic	Transparent	72 yds. (65.8 m)

Typical Physical Properties

Note: The following technical information and data should be considered representative or typical only, and should not be used for specification purposes.

		ASTM Test Method
Adhesion to Steel:	46 oz./in. width (50 N/100 mm)	D-3330
Tensile Strength:	25 lbs./in. width (434 N/100 mm)	D-3759
Elongation at Break:	83%	D-3759
Backing Thickness:	1.1 mils (0.03 mm)	D-3652
Total Thickness:	2.2 mils (0.06 mm)	D-3652
Water Vapor Transmission Rate:	1.0 g/100 in ² /24 hrs. (15.5 g/m ² /24 hrs.)	D-3833
Temperature Use Range:	-60°F - 300°F (50°C - 150°C)	

Features

- Can be qualified to meet Federal Spec. L-T-100 Type I.
- Meets flammability requirements of FAR 25.853(a) Appendix F Part I (a)(1)(ii).
- Polyester backing provides strength without thickness.
- Transparent backing allows visibility of information protected by the tape.
- Acrylic adhesive is resistant to many solvents including jet engine fuel, hydraulic fluid, and lubricating oils.
- Tape has excellent shear holding.
- Versatile adhesive sticks to a wide variety of substrates.
- Low moisture vapor transmission rate.

3M™ Polyester Tape

853

Application Ideas

- High tension splicing application.
- Critical label protection.
- Tape hinge.
- Aerospace applications that require FAR flammability rating.
- Sealing critical area from moisture intrusion.

Storage

Store under normal conditions of 60° to 80°F (16° to 27°C) and 40 to 60% relative humidity in the original packaging material.

Shelf Life

To obtain best performance, use this product within 18 months from date of manufacture.

Technical Information

The technical information, recommendations and other statements contained in this document are based upon tests or experience that 3M believes are reliable, but the accuracy or completeness of such information is not guaranteed.

Product Use

Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. Given the variety of factors that can affect the use and performance of a 3M product, user is solely responsible for evaluating the 3M product and determining whether it is fit for a particular purpose and suitable for user's method of application.

Warranty, Limited Remedy, and Disclaimer

Unless an additional warranty is specifically stated on the applicable 3M product packaging or product literature, 3M warrants that each 3M product meets the applicable 3M product specification at the time 3M ships the product. 3M MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY IMPLIED WARRANTY OR CONDITION ARISING OUT OF A COURSE OF DEALING, CUSTOM OR USAGE OF TRADE. If the 3M product does not conform to this warranty, then the sole and exclusive remedy is, at 3M's option, replacement of the 3M product or refund of the purchase price.

Limitation of Liability

Except where prohibited by law, 3M will not be liable for any loss or damage arising from the 3M product, whether direct, indirect, special, incidental or consequential, regardless of the legal theory asserted, including warranty, contract, negligence or strict liability.

ISO 9001

This Industrial Adhesives and Tapes Division product was manufactured under a 3M quality system registered to ISO 9001 standards.

3M

Industrial Adhesives and Tapes Division

3M Center, Building 225-3S-06
St. Paul, MN 55144-1000
800-362-3550 • 877-369-2923 (Fax)
www.3M.com/industrial



Recycled Paper
40% pre-consumer
10% post-consumer

3M is a trademark of 3M Company.
Printed in U.S.A.
©3M 2013 (6/13)