

SPECIFICATION CONTROL DRAWING

55A1863

TITLE

SIX CONDUCTOR CABLE, SHIELDED,
JACKETED, NORMAL WEIGHT, 600 VOLT

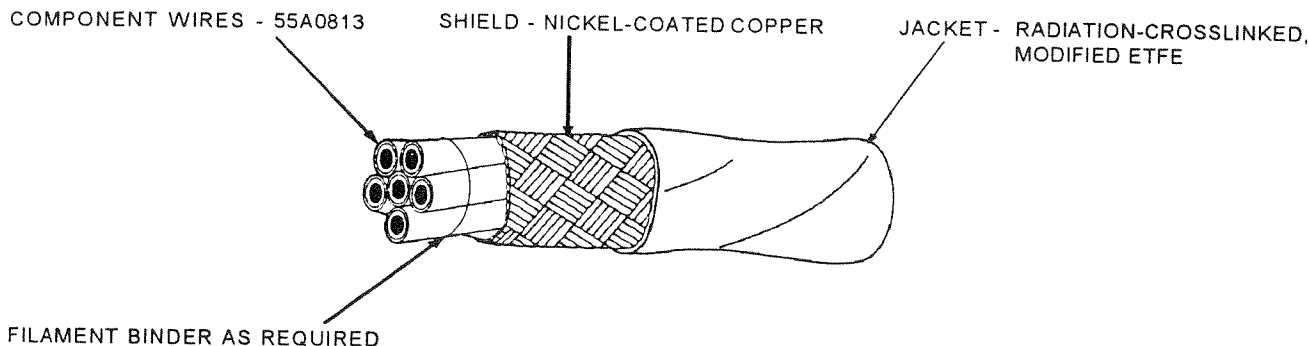
Date

4-21-97

Revision

A

This specification sheet forms a part of the latest issue of Raychem Specification 55A



CABLE CONSTRUCTION DETAILS

PART NUMBER	CONDUCTOR SIZE (AWG)	SHIELD SIZE (AWG)	JACKET THICKNESS (inch)		OUTSIDE DIAMETER (inch)		MAXIMUM WEIGHT (lb/1000 ft)
			MINIMUM	NOMINAL	NOMINAL	MAXIMUM	
55A1863-26-*	26	38	.006	.008	.153	.161	20.0
55A1863-24-*	24	38	.006	.008	.168	.176	24.7
55A1863-22-*	22	38	.006	.008	.183	.192	31.3
55A1863-20-*	20	38	.006	.008	.207	.217	42.2
55A1863-18-*	18	38	.007	.009	.245	.257	60.8
55A1863-16-*	16	38	.007	.009	.266	.279	73.4
55A1863-14-*	14	38	.007	.009	.317	.333	107.

CABLE RATINGS AND ADDITIONAL REQUIREMENTS

TEMPERATURE RATING: 200°C

Maximum continuous conductor temperature

VOLTAGE RATING: 600 volts (rms)

ACCELERATED AGING: 300 ± 3°C for 7 hours

BLOCKING: 200 ± 3°C for 6 hours

DIELECTRIC WITHSTAND: 1500 volts (rms), 60 Hz

FLAMMABILITY:

Procedure 1, 3 seconds (maximum); 3 in. (maximum);
no flaming of facial tissue

JACKET COLOR: White preferred

JACKET ELONGATION AND TENSILE STRENGTH:

Elongation, 50% (minimum)

Tensile Strength, 5000 lbf/in² (minimum)

JACKET FLAWS:

Spark Test, 1000 volts (rms), 60 Hz, 100% test

Impulse Dielectric Test, 6.0 kV (peak), 100% test

LIFE CYCLE: 230 ± 3°C for 500 hours

LOW TEMPERATURE-COLD BEND: -65 ± 3°C for 4 hours

SHIELD COVERAGE: 85% (minimum)

VOLTAGE WITHSTAND TEST (POST ENVIRONMENTAL):

1000 volts (rms), 60 Hz, 1 minute

PART NUMBER:

The "*" in the part numbers shall be replaced by color code designators with a slash separating the component wire colors and a dash separating the component wire colors from the jacket color.

Example: AWG 20, white, black, brown, red, orange, and blue component wires; white jacket:
55A1863-20-9/0/1/2/3/6-9

NOTE: Nominal values are for information only.

Nominal values are not requirements.

COLORS AND COLOR CODE DESIGNATORS SHALL BE IN ACCORDANCE WITH MIL-STD-681.

DIMENSIONS ARE IN INCHES, AND UNLESS OTHERWISE DESIGNATED ARE NOMINAL.

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