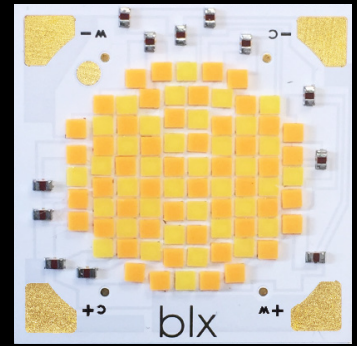


Bridgelux® Vesta™ Series Tunable White 13mm Array

Product Data Sheet DS153

Introduction

Vesta™ Series



Vesta™ Series Tunable White Array products deliver adaptable light in a solid state lighting package. Vesta™ Series products tap into the powerful mediums of light and color to influence experience, well-being, and human emotion. They allow designers to mimic daylight to increase productivity and well-being, retailers to influence shopper behavior and fixture manufacturers to simulate the familiar glow and dimming of incandescent lamps. This high flux density light source is designed to support a wide range of high quality directional luminaires and replacement lamps for commercial and residential applications.

Lighting system designs incorporating these LED arrays deliver comparable performance to 150 Watt incandescent-based luminaires, while increasing system level efficacy and prolonging service life. Typical luminaire and lamp types appropriate for this family include replacement lamps, down lights, wall packs and accent, spot and track lights.

Features

- Tuning range from 2700K-5000K
- Efficacy of 103 lm/W typical
- Uniform, high quality illumination
- Minimum 90 CRI option
- More energy efficient than incandescent, halogen and fluorescent lamps
- Industry standardized dimensions
- Flux packages from 1090 to 2275 lumens typical

Benefits

- Superior color mixing enabled by chip-scale package (CSP)
- Compact system design resulting from high lumen density of CSPs
- High quality, true color reproduction
- Reliable operation facilitated by high conductivity substrates
- Enhanced optical control
- Uniform, consistent white light

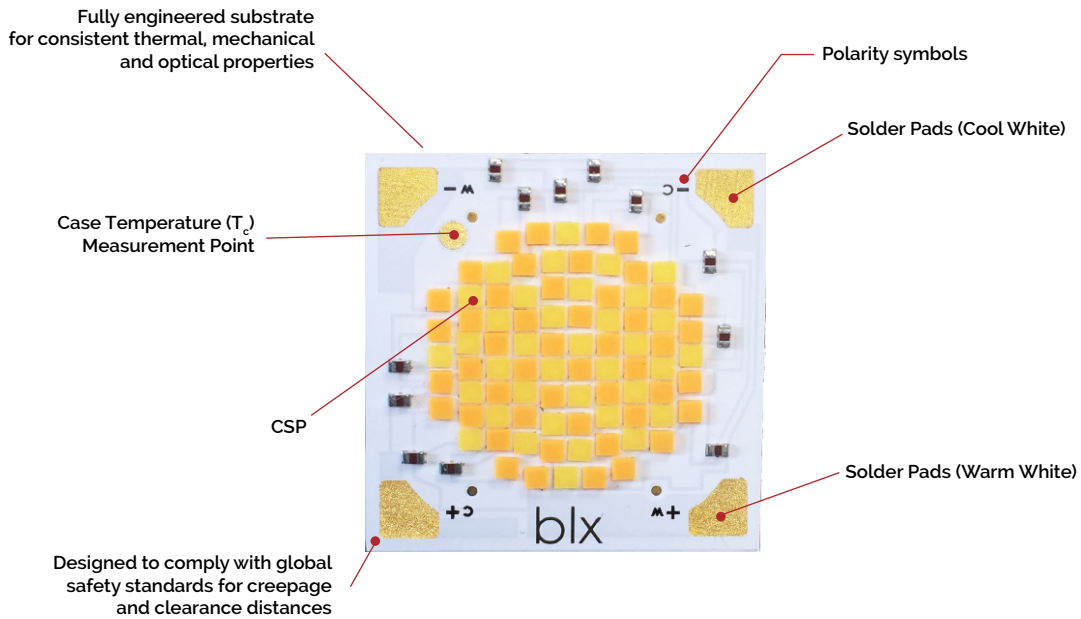
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Product Feature Map

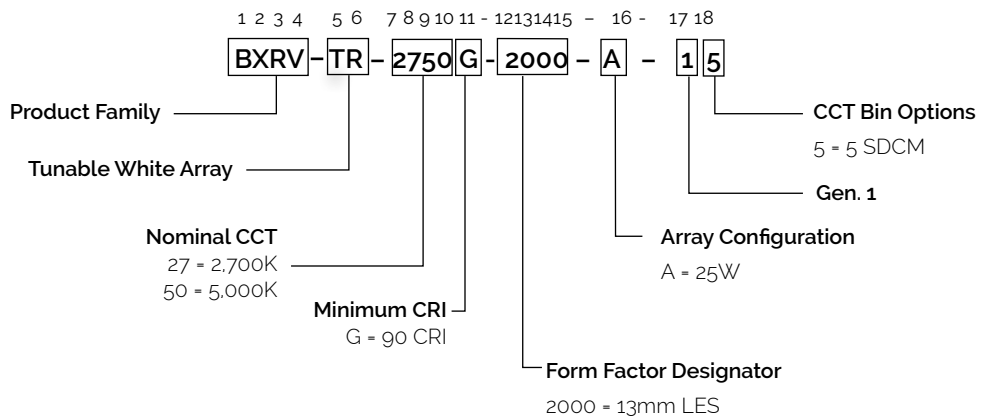
Bridgelux arrays are fully engineered devices that provide consistent thermal and optical performance on an engineered mechanical platform. The arrays

incorporate several features to simplify design integration and assembly. Please visit www.bridgelux.com for more information on the Vesta Series family of products.



Product Nomenclature

The part number designation for Bridgelux Vesta™ Series arrays is explained as follows:



Product Selection Guide

The following product configurations are available:

Table 1: Selection Guide, Measurement Data

Part Number	Nominal CCT ¹ (K)	CRI ²	Drive Current (mA)	Typical V _f T _c =25°C (V)	Typical Power T _c =25°C (W)	Typical Efficacy T _c =25°C (lm/W)	Typical Pulsed Flux ^{3,4,5} T _c =25°C (lm)	Minimum Pulsed Flux T _c =25°C ⁸ (lm)	Typical DC Flux T _c =85°C ^{6,7} (lm)
BXRV-TR-2750G-2000-A-15	2700	90	700	35.3	24.7	88	2180	1960	1960
	5000	90	700	36.3	25.4	103	2600	2340	2290

Notes for Table 1:

- Nominal CCT as defined by ANSI C78.377-2011.
- CRI Values are minimums. Minimum Rg value for 90 CRI products is 50. Bridgelux maintains a ±3 tolerance on all Rg values.
- Products tested under pulsed condition (10ms pulse width) at nominal test current where T_j (junction temperature) - T_c (case temperature) = 25°C.
- Typical performance values are provided as a reference only and are not a guarantee of performance.
- Bridgelux maintains a ±7% tolerance on flux measurements.
- Typical stabilized DC performance values are provided as reference only and are not a guarantee of performance.
- Typical performance is estimated based on operation under DC (direct current) with LED array mounted onto a heat sink with thermal interface material and the case temperature maintained at 85°C. Based on Bridgelux test setup, values may vary depending on the thermal design of the luminaire and/or the exposed environment to which the product is subjected.
- Minimum flux values at the nominal test current are guaranteed by 100% test.

Electrical Characteristics

Table 2: Electrical Characteristics

Part Number	CCT	Drive Current (mA)	Forward Voltage Pulsed, $T_c = 25^\circ\text{C}$ (V) ^{1, 2, 3, 7}			Typical Coefficient of Forward Voltage ⁴ $\Delta V_f / \Delta T_c$ (mV/ $^\circ\text{C}$)	Typical Thermal Resistance Junction to Case ⁵ R_{j-c} ($^\circ\text{C}/\text{W}$)	Driver Selection Voltages ⁶ (V)	
			Minimum	Typical	Maximum			V_f Min. Hot $T_c = 105^\circ\text{C}$ (V)	V_f Max. Cold $T_c = -40^\circ\text{C}$ (V)
BXRV-TR-2750G-2000-A-15	2700	700	33.2	35.3	37.4	-23.5	0.42	313	40.2
		1400	35.3	37.6	39.9	-23.5	0.49	334	42.9
	5000	700	34.1	36.3	38.5	-25.9	0.42	313	40.2
		1400	36.6	38.9	41.2	-25.9	0.49	334	42.9

Notes for Table 2:

- Parts are tested in pulsed conditions. $T_c = 25^\circ\text{C}$. Pulse width is 10ms.
- Voltage minimum and maximum are provided for reference only and are not a guarantee of performance.
- Bridgelux maintains a tester tolerance of $\pm 0.10\text{V}$ on forward voltage measurements.
- Typical coefficient of forward voltage tolerance is $\pm 0.1\text{mV}$ for nominal current.
- Thermal resistance value was calculated using total electrical input power; optical power was not subtracted from input power. The thermal interface material used during testing is not included in the thermal resistance value.
- V_f min hot and max cold values are provided as reference only and are not guaranteed by test. These values are provided to aid in driver design and selection over the operating range of the product.
- This product has been designed and manufactured per IEC 62031:2014. This product has passed dielectric withstand voltage testing at 500 V. The working voltage designated for the insulation is 45V d.c. The maximum allowable voltage across the array must be determined in the end product application.

Absolute Maximum Ratings

Table 3: Maximum Ratings

Parameter	Maximum Rating
LED Junction Temperature (T_j)	125°C
Storage Temperature	-40°C to +105°C
Operating Case Temperature ¹ (T_c)	105°C
Soldering Temperature ²	350°C or lower for a maximum of 10 seconds
Maximum Drive Current ³	1400mA
Maximum Peak Pulsed Drive Current ⁴	2000mA
Maximum Reverse Voltage ⁵	-60V

Notes for Table 3:

1. For IEC 62717 requirement, please contact Bridgelux Sales Support.
2. See Bridgelux Application Note for more information.
3. Please refer to Figure 8 for drive current derating curve.
4. Bridgelux recommends a maximum duty cycle of 10% and pulse width of 20ms when operating LED arrays at the maximum peak pulsed current specified. Maximum peak pulsed currents indicate values where the LED array can be driven without catastrophic failures.
5. Light emitting diodes are not designed to be driven in reverse voltage and will not produce light under this condition. Maximum rating provided for reference only.

Performance Curves

Figure 1: Forward Voltage vs. Forward Current, $T_c=25^\circ\text{C}$

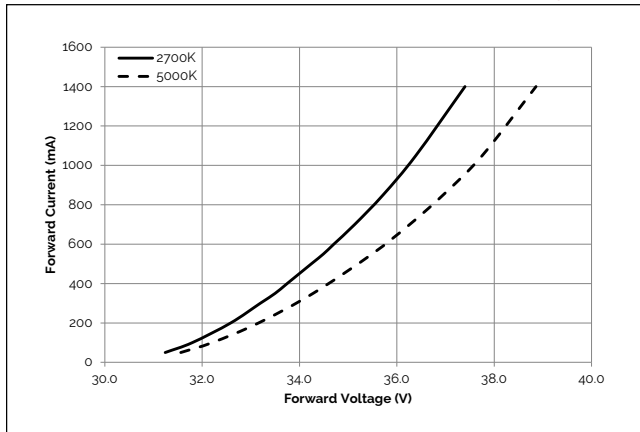


Figure 2: Relative Flux vs. Drive Current, $T_c=25^\circ\text{C}$

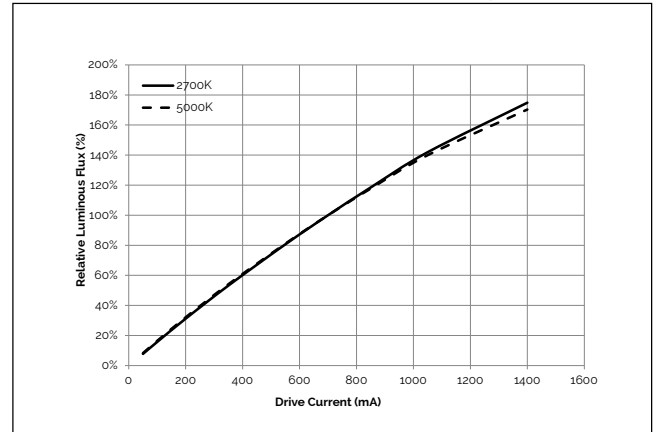


Figure 3: Relative Flux vs. Case Temperature

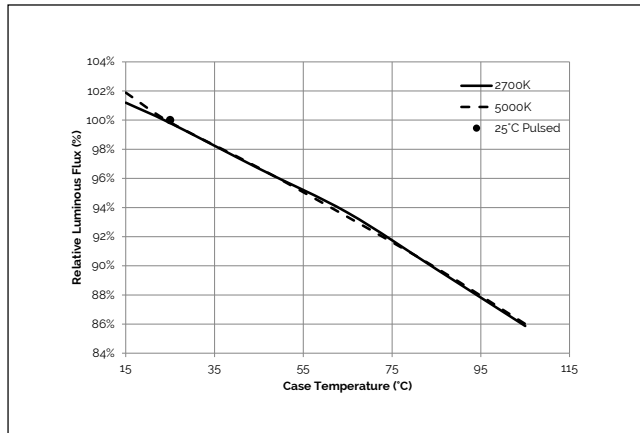


Figure 4: Relative Voltage vs. Case Temperature

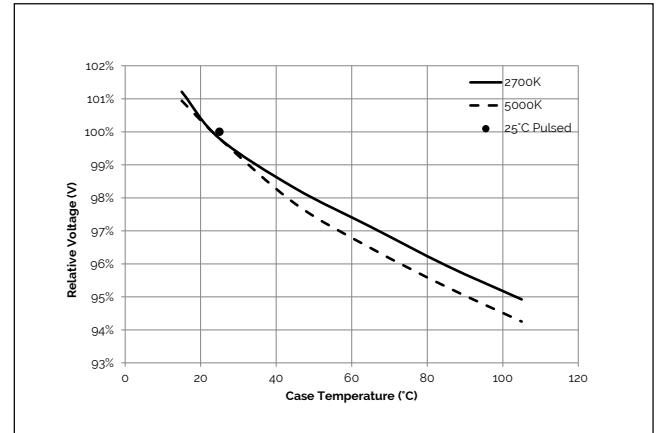


Figure 5: CCT vs. Warm White Current Ratio

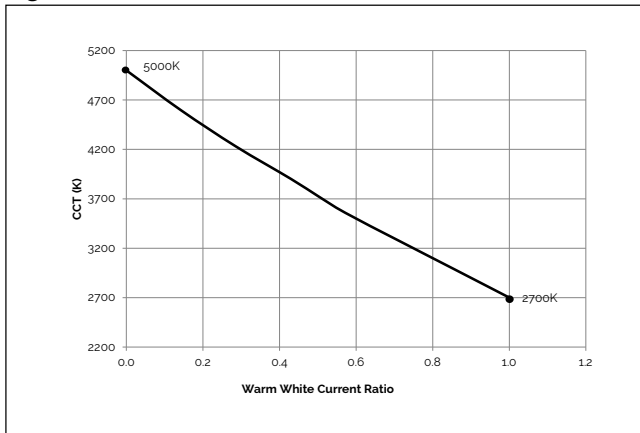
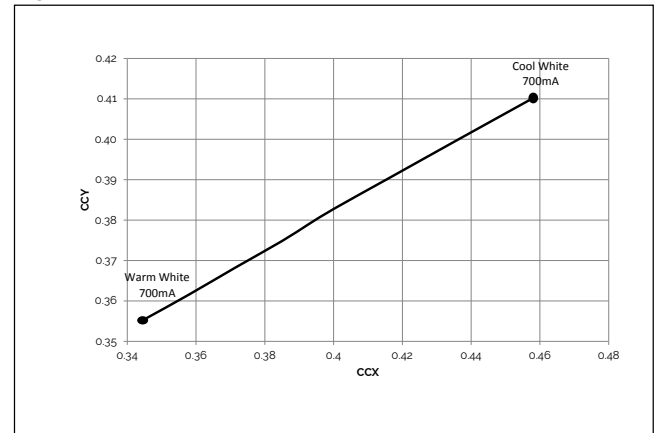


Figure 6: Color shift vs. Forward Current



Performance Curves

Figure 7: Relative Flux vs. Warm White Current Ratio

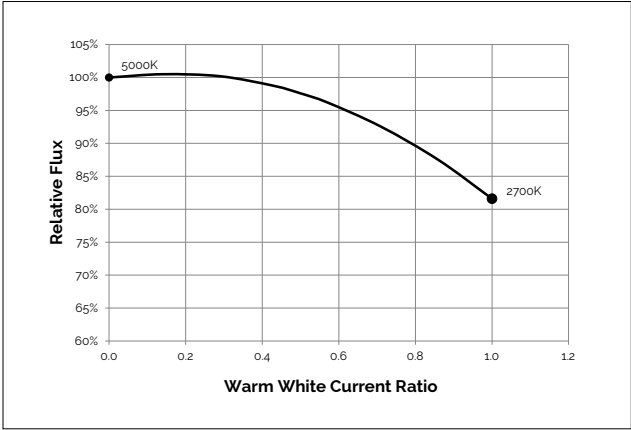
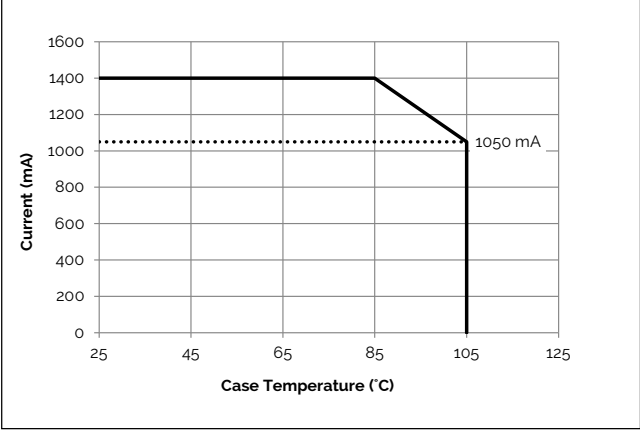
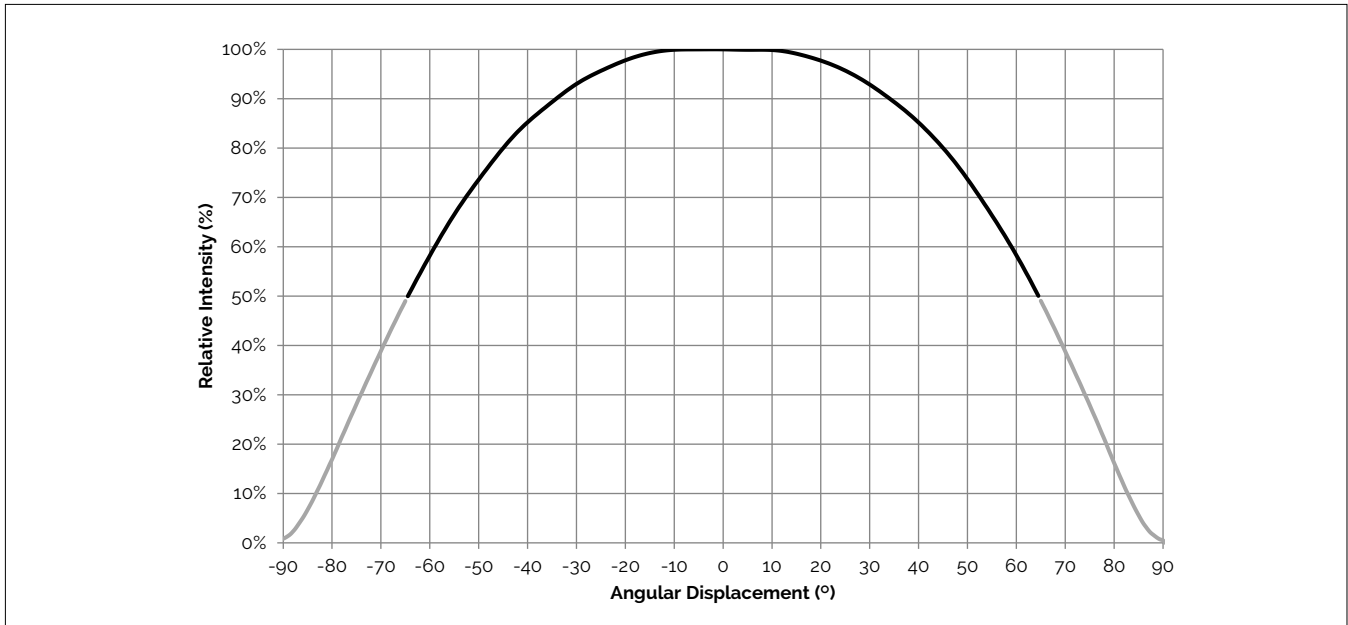


Figure 8: Derating Curve



Typical Radiation Pattern

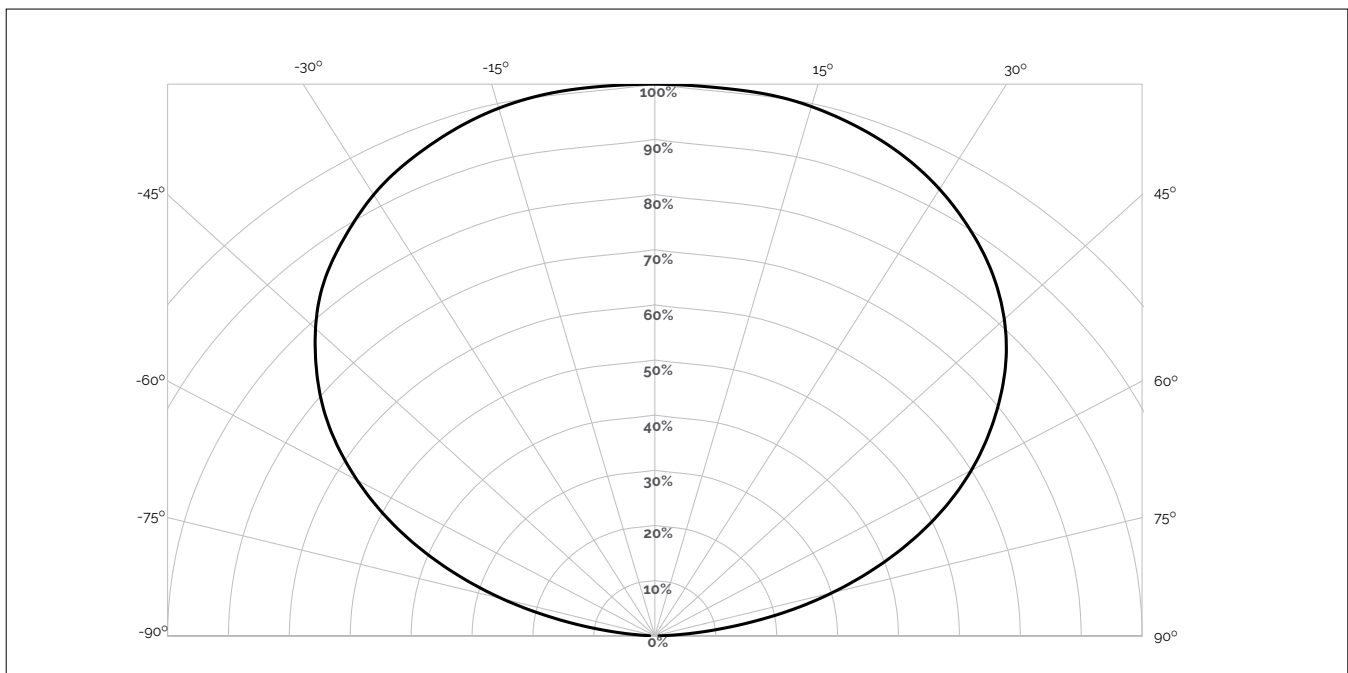
Figure 9: Typical Spatial Radiation Pattern



Notes for Figure 9:

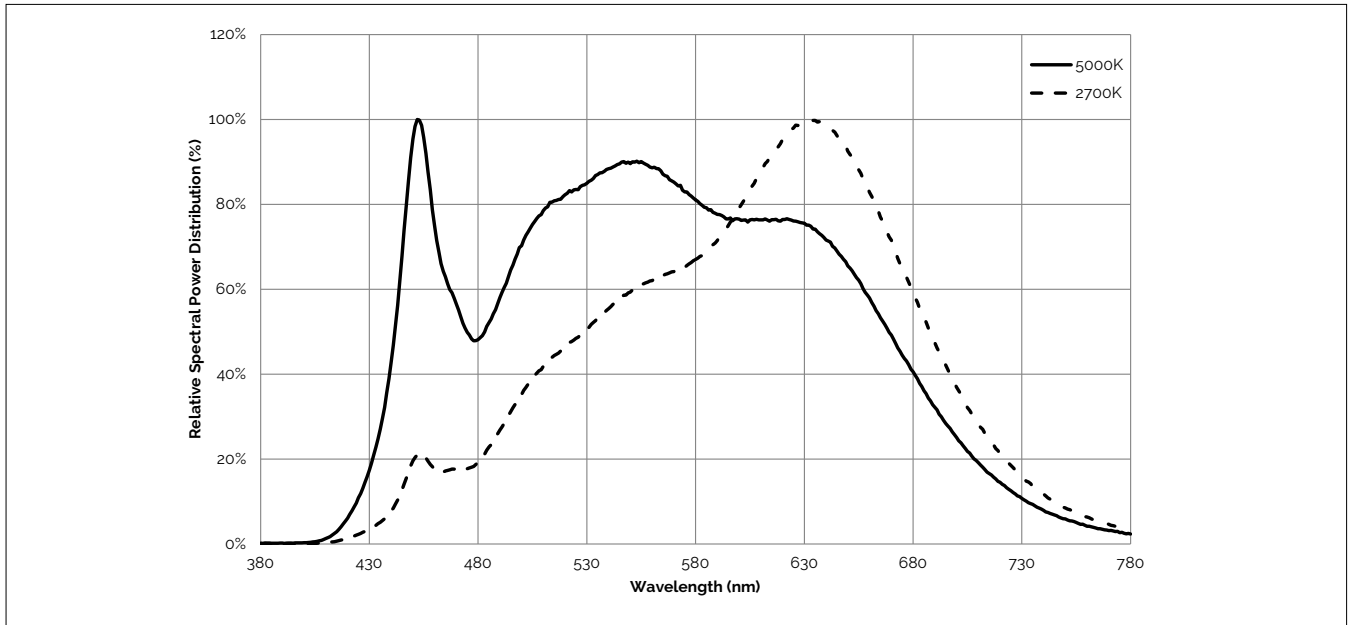
1. Typical viewing angle is 130°.
2. The viewing angle is defined as the off axis angle from the centerline where I_v is $\frac{1}{2}$ of the peak value.

Figure 10: Typical Polar Radiation Pattern



Typical Color Spectrum

Figure 11: Typical Color Spectrum

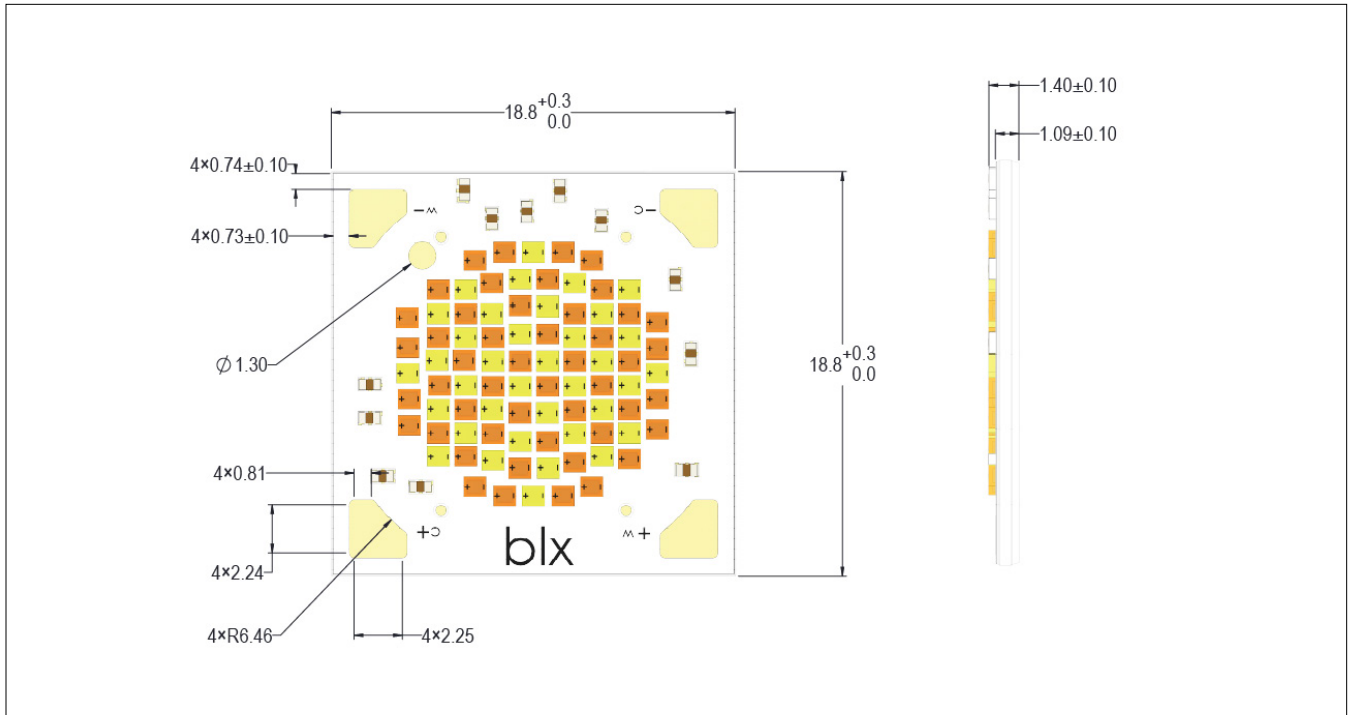


Note for Figure 11:

1. Color spectra measured at nominal current for $T_j = T_c = 25^\circ\text{C}$.

Mechanical Dimensions

Figure 12: Drawing for Vesta Series Tunable White 13mm Array

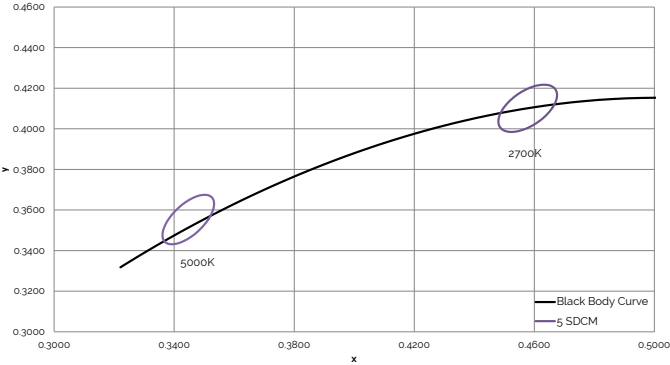


Notes for Figure 12:

1. Solder pads are labeled "+" to denote positive polarity and "-" to denote negative polarity.
2. Drawings are not to scale.
3. Drawing dimensions are in millimeters.
4. Unless otherwise specified, tolerances are ± 0.10 mm.
5. The optical center of the LED array is nominally defined by the mechanical center of the array.
6. Bridgelux maintains a flatness of 0.1 mm across the mounting surface of the array. Refer to Application Notes for product handling, mounting and heat sink recommendations.

Color Binning Information

Figure 13: Graph of Test Bins in xy Color Space



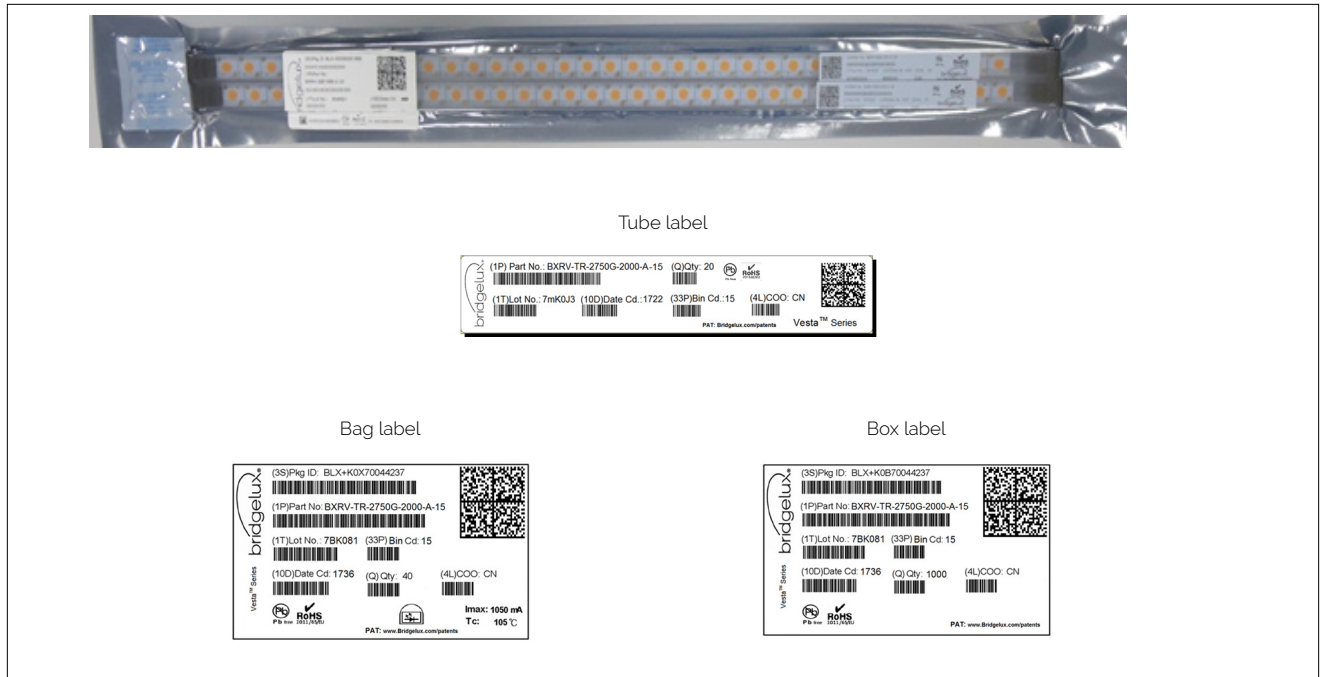
Note: Pulsed Test Conditions, $T_c = 25^\circ\text{C}$

Table 4: Bin Coordinates and Associated Typical CCT (product is hot targeted to $T_c=85^\circ\text{C}$)

Bin Code	2700K	5000K
5 (5SDCM)	(2670K - 2850K)	(4815K - 5270K)
Center Point (x,y)	(0.4578, 0.4101)	(0.3447, 0.3553)

Packaging and Labeling

Figure 14: Vesta™ Series Tunable White 13mm Packaging and Labeling



Notes for Figure 14:

1. Each tube holds 25 Vesta™ Series Tunable White 13mm arrays.
2. Two tubes are sealed in an anti-static bag. Ten such bags are placed in a box and shipped. Depending on quantities ordered, a bigger shipping box, containing four boxes will be used to ship products.
3. Each bag and box is to be labeled as shown above.
4. Dimensions for each tube are 15.4 (W) x 8.3(H) x 500 (L) mm. Dimensions for the anti-static bag are 75 (W) x 615 (L) x 3.1 (T) mm and that of a shipping box are 58.7 x 13.3 x 7.9 cm.

Design Resources

Application Notes

Vesta Series Tunable White arrays are intended for use in dry, indoor applications. For outdoor applications and any environment where there is extended exposure to elevated humidity levels (such as bathrooms, etc.), the end-use fixture should offer protection equivalent to an IP54 or better rating.

Bridgelux has developed a comprehensive set of application notes and design resources to assist customers in successfully designing with the Vesta Series product family of LED array products. For a list of resources under development, visit www.bridgelux.com.

Optical Source Models

Optical source models and ray set files are available for all Bridgelux products. For a list of available formats, visit www.bridgelux.com.

3D CAD Models

Three dimensional CAD models depicting the product outline of all Bridgelux Vesta Series LED arrays are available in both IGS and STEP formats. Please contact your Bridgelux sales representative for assistance.

LM80

LM80 testing is ongoing. Please contact your Bridgelux sales representative for more information.

Precautions

CAUTION: CHEMICAL EXPOSURE HAZARD

Exposure to some chemicals commonly used in luminaire manufacturing and assembly can cause damage to the LED array. Please consult Bridgelux Application Note for additional information.

CAUTION: EYE SAFETY

Eye safety classification for the use of Bridgelux Vesta Series is in accordance with IEC/TR62778 specification EN62471 for the assessment of blue light hazard to light source and luminaires. Vesta Series Tunable White arrays are classified as Risk Group 1 when operated at or below the maximum drive current. Please use appropriate precautions. It is important that employees working with LEDs are trained to use them safely.

CAUTION: RISK OF BURN

Do not touch the Vesta Series LED array during operation. Allow the array to cool for a sufficient period of time before handling. The Vesta Series LED array may reach elevated temperatures such that could burn skin when touched.

CAUTION

CONTACT WITH LIGHT EMITTING SURFACE (LES)

Avoid any contact with the LES. Do not touch the LES of the LED array or apply stress to the LES (yellow phosphor resin area). Contact may cause damage to the LED array.

Optics and reflectors must not be mounted in contact with the LES (yellow phosphor resin area). Optical devices may be mounted on the top surface of the Vesta Series LED array. Use the mechanical features of the LED array housing, edges and/or mounting holes to locate and secure optical devices as needed.

Disclaimers

STANDARD TEST CONDITIONS

Unless otherwise stated, array testing is performed at the nominal drive current.

MINOR PRODUCT CHANGE POLICY

The rigorous qualification testing on products offered by Bridgelux provides performance assurance. Slight cosmetic changes that do not affect form, fit, or function may occur as Bridgelux continues product optimization.

About Bridgelux: We Build Light That Transforms

At Bridgelux, we help companies, industries and people experience the power and possibility of light. Since 2002, we've designed LED solutions that are high performing, energy efficient, cost effective and easy to integrate. Our focus is on light's impact on human behavior, delivering products that create better environments, experiences and returns—both experiential and financial. And our patented technology drives new platforms for commercial and industrial luminaires.

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